

• Refrigeration Equipment •

Compressor:-

① Hermetically shield compressor:-

- In this the compressor and motor are installed on a steel shell.
- occupies less space and noise generation is low.
- Used in domestic application.
- Maintenance is difficult and Motor cooling is achieved by rejecting heat to the suction vapour to Compressor. This results in super heating of vapour hence increasing work input and decreasing COP of unit.

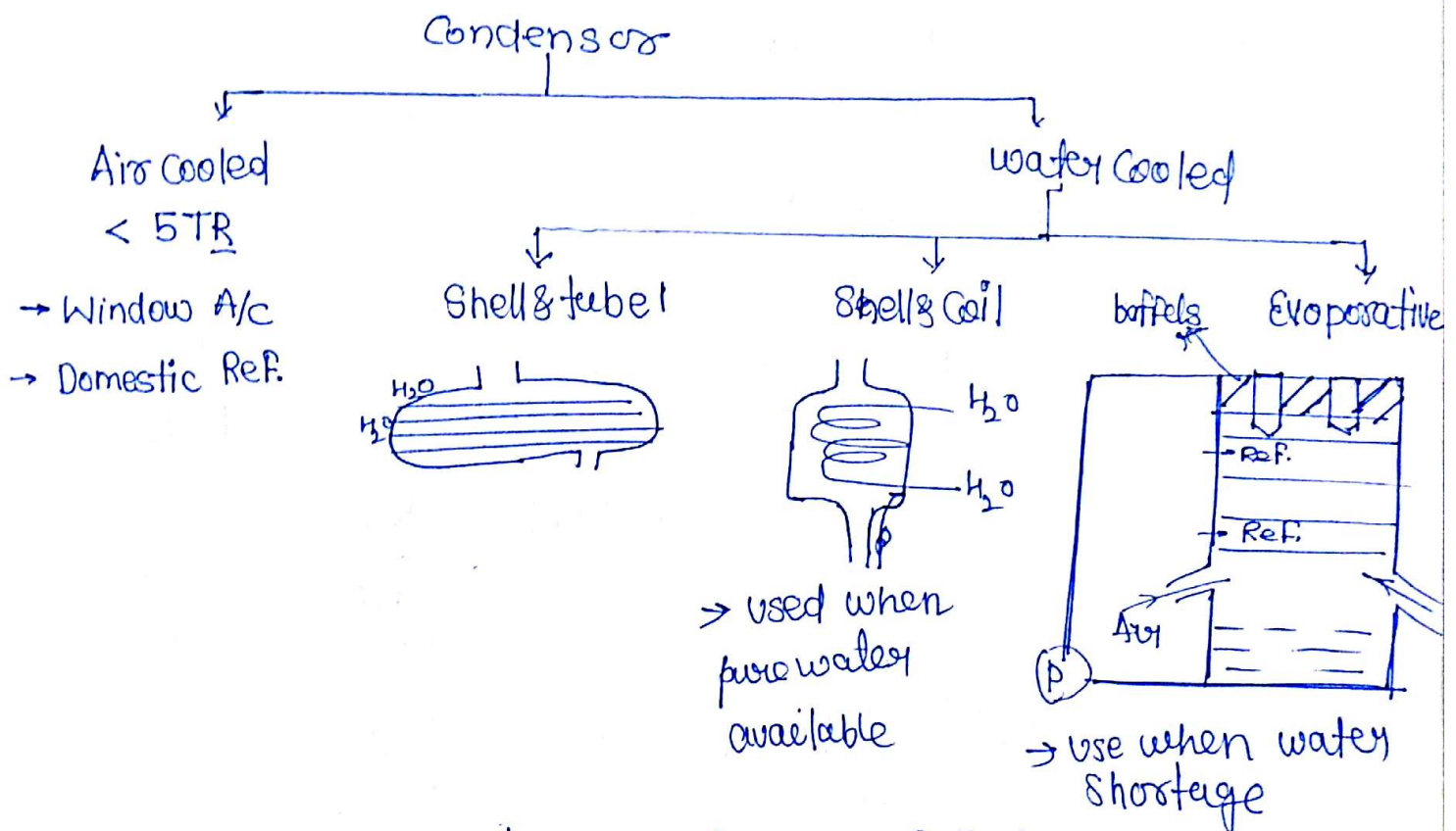
② Open type Compressor:-

- Compressor and motor are install on separate shafts and joined by a belt and pulley arrangement.
- Maintenance is easy and motor cools by itself.
- Used in Industrial application.
- occupies large space & Noise generation is high.

③ Semi hermetic Compressor :-

Motor and compressor are installed on separate shaft and shield separately they are connected by belt and pulley arrangement. The ~~main~~ ^{merit} and ~~demerit~~ ^{disadvantage} are in b/w the above two compressors.

Condensor



→ Shell and coil type condensers can be used only when pure water is available because of scaling problem in the coil.

⇒ Evaporative condenser is used where there is shortage of water. Water absorbs heat from the refrigerant and is further cooled due to evaporative action as it comes in contact with the ~~air~~ air.

*

Heat rejection Factor / Heat rej. ratio :-

$$\begin{aligned} \text{Heat rejection ratio} &= \frac{Q_{\text{rej}}}{\cancel{W_{1/p}} \text{ R.E.}} = \frac{Q_{\text{rej}}}{\text{R.E.}} \\ &= \frac{Q_{W_{1/p}} + \text{R.E.}}{\cancel{W_{1/p}} \text{ R.E.}} \end{aligned}$$

Heat rejection ratio *

$$\boxed{\text{HRR} = \frac{1}{\text{COP}} + 1}$$

Heat rejection Ratio signifies the size of the condenser. In hermetically shield unit since COP is less, HRR is high hence larger size Condensers are required.

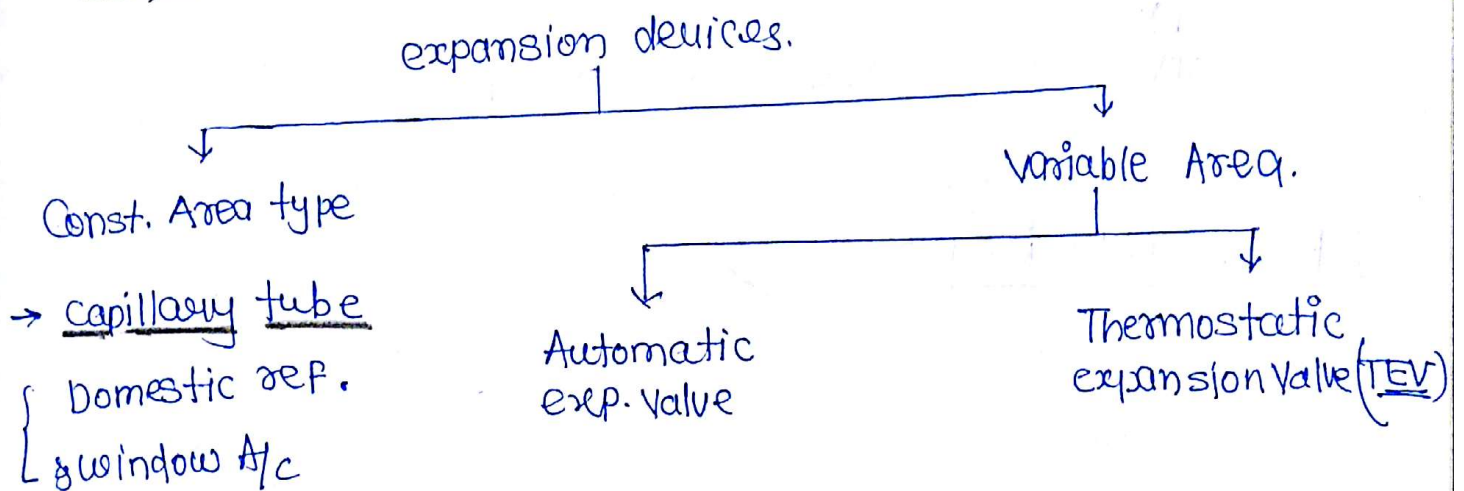
Evaporators :-

Coil type :- *  window A/c.

Plate type: Domestic Ref.



Expansion devices



Automatic expansion Valve :-

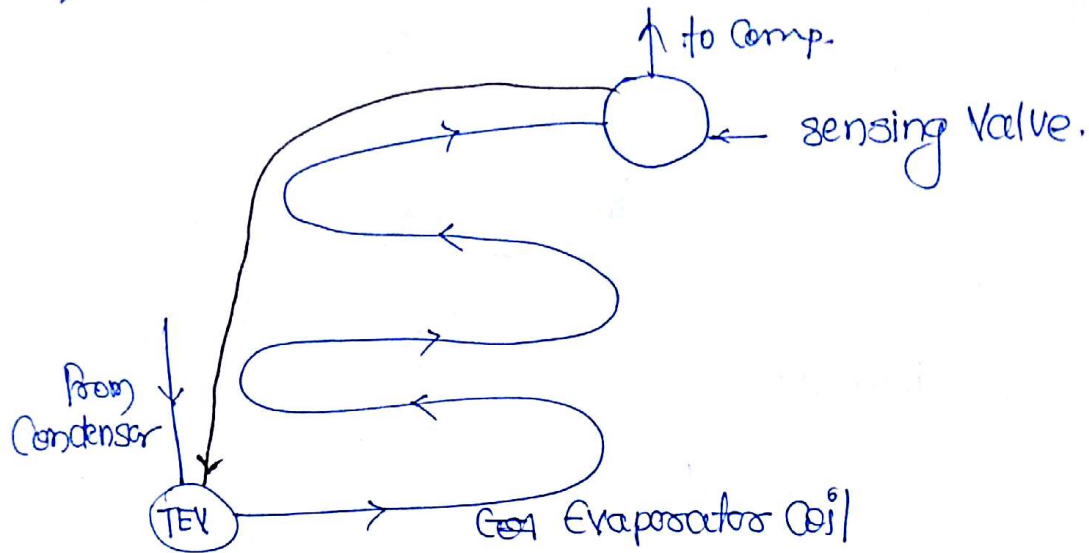
- maintain const. pressure in the evaporator
- used when load is almost constant. (For eg. Milk chilling plants)

Thermostatic expansion Valve.

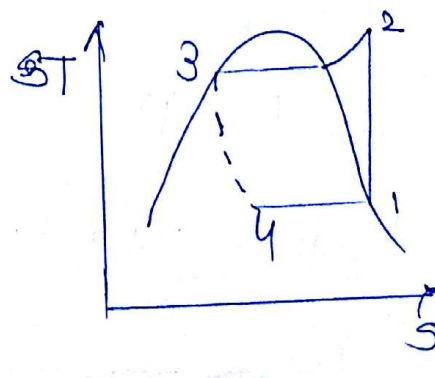
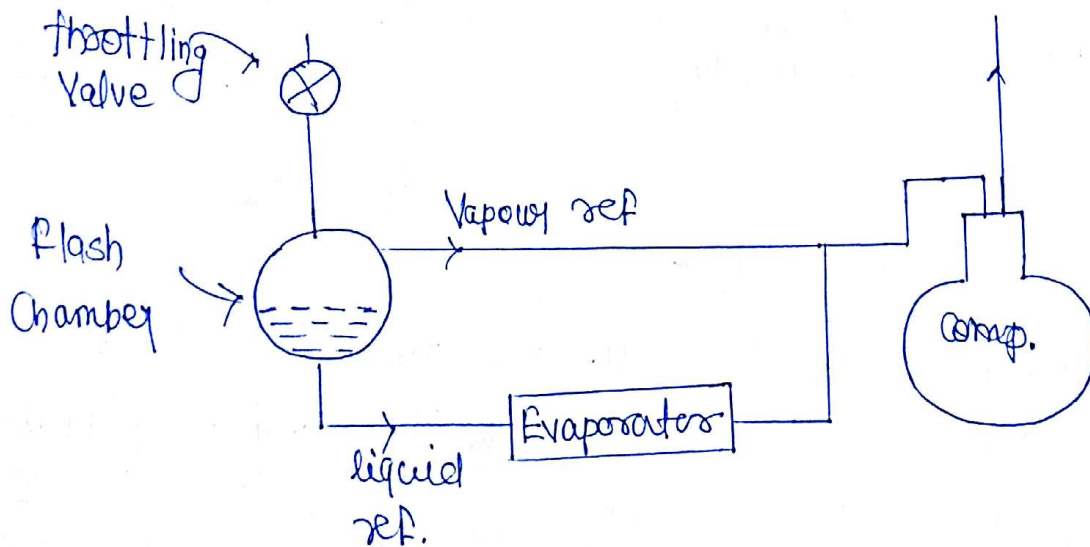
- maintain constant degree of superheat in evaporator.
- used when load is variable (~~For~~).

* $\rightarrow$ sensing bulb is locating at the exit of evaporator.

$\rightarrow$ Alternative overfeeding & starving of refrigerant in the evaporator coil leads to hunting in the thermostatic expansion valve.



Flash chamber:-

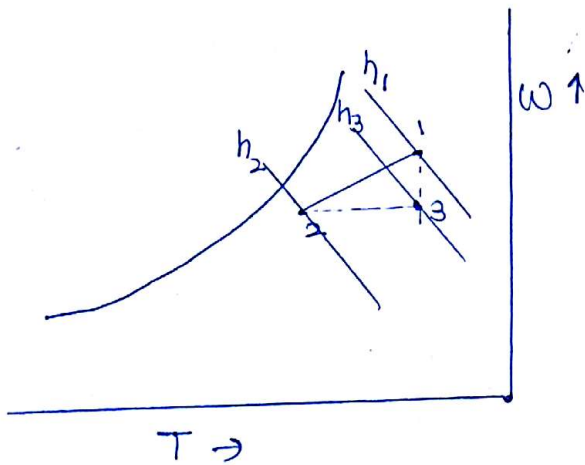


Theoretically there is no improvement in COP but practically as the vapour is bypass the pressure loss during the flow reduces hence COP improve ~~slightly~~ slightly.

Float Valve:-

These valves are used for regulating the level of liquid refrigerant. It is called as high side float valve if used on high pressure side i.e. Condenser. and called as low side float valve if used on low pressure side i.e. evaporator-

Sensible Heat Factor & Latent heat Factor:-



Total heat removed

$$TH = h_1 - h_2$$

$$\text{latent heat } LH = h_1 - h_3$$

$$\text{Sensible heat } SH = h_3 - h_2$$

$$SHF = \frac{h_3 - h_2}{h_1 - h_3}$$

$$LHF = \frac{h_1 - h_3}{h_1 - h_3}$$

~~Sensible Heat Factor & Latent Heat Factor~~

$$SHF + LHF = 1$$

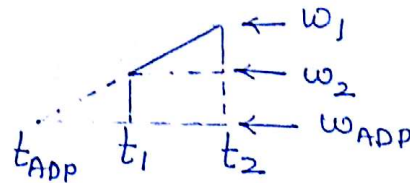
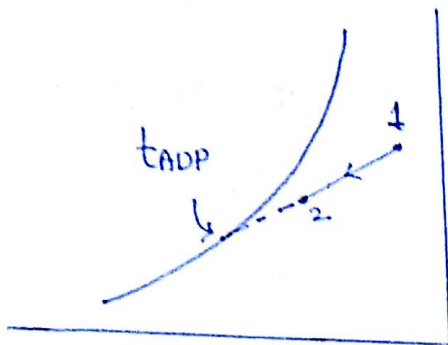
outside

 ~~$\dot{m}_a = 50 \text{ kg/sec.}$~~ ~~DBT = 45°C~~
$$\phi = 30\%$$

inside

 ~~$t = 25^{\circ}\text{C}$~~ ~~$\phi = 50\%$~~

By pass factor & Contact factor (η)
(Coil eff.)



$$BPF = \frac{t_2 - t_{ADP}}{t_1 - t_{ADP}} = \frac{\omega_2 - \omega_{ADP}}{\omega_1 - \omega_{ADP}} \approx \frac{h_2 - h_{ADP}}{h_1 - h_{ADP}}$$

Confect
Factor $\eta = \frac{t_1 - t_2}{t_2 - t_{ADP}} = \frac{t_1 - t_2}{t_2 - t_{ADP}}$

$$\text{BPF} + \eta = 1$$

Note ① The by pass factor depends on the placing of the coil. it also depends on the air velocity, as the air velocity increases by pass factor increases.

~~Ques~~

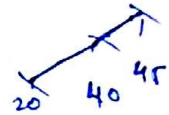
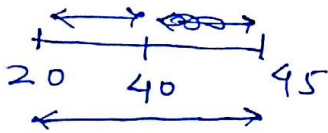
~~Ques~~

② latent heat factor is high when the relative humidity is high eq. during rainy season
LHF is also high for the place of high occupancy like movie hall, auditorium.

Que Air at 20°C DBT and 40% RH is heated to 40°C using electric heater. The surface temp. of the coil is 45°C , the bypass factor will be.

$$BF = \frac{45 - 40}{45 - 20}$$

$$BF = \frac{5}{25} = \frac{1}{5} = 0.2$$



Que In an air conditioning process 5 kJ/min of heat is extracted from the room if the SHF = ~~0.8~~, then the latent heat load is

$$SHF = \frac{SH}{TH}$$

$$SH = \frac{5 \times 0.8}{10} = 4$$

$$SHF + LHF = 1$$

$$LHF = 0.2$$

$$CH = 5 \times 0.8$$

$$LH$$

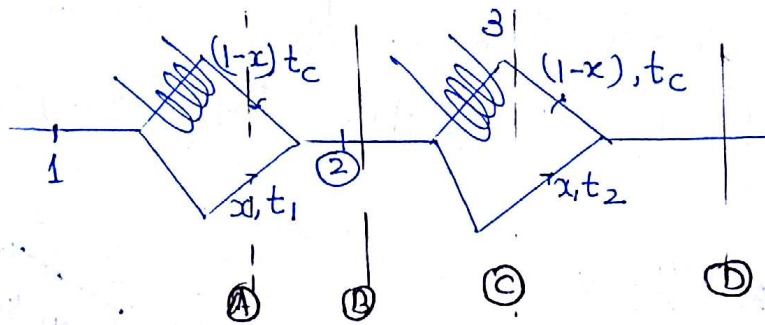
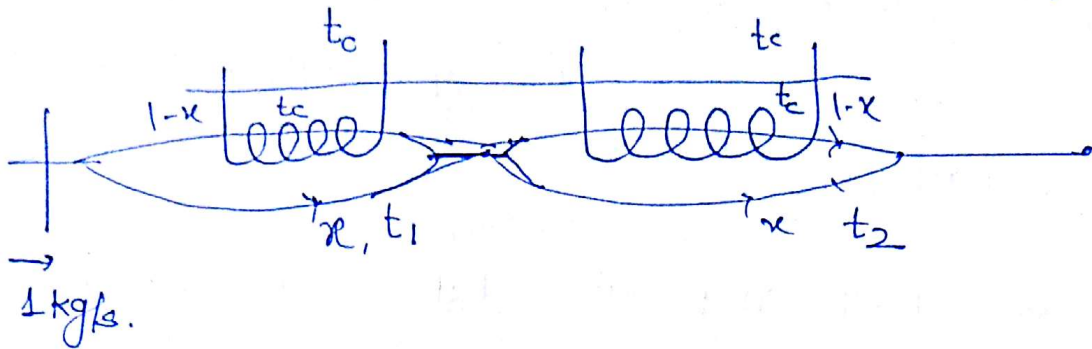
$$SH = 4 \text{ kJ/min}$$

$$LH = 1 \text{ kJ/min}$$

$$CH = 0.2 \times 5 = \underline{\underline{1 \text{ kJ/min}}}$$

Effective bypass Factors:-

Note: For calculation of effective BF Dry Air is Considered



energy consv. (A) $\rightarrow$ (B)

$$(1-x)h_c + xh_1 = 1 \times h_2$$

$$(1-x)C_p t_c + xC_p t_1 = C_p t_2$$

$$(1-x)t_c + x t_1 = t_2 \quad (1)$$

Similarly (C) & D

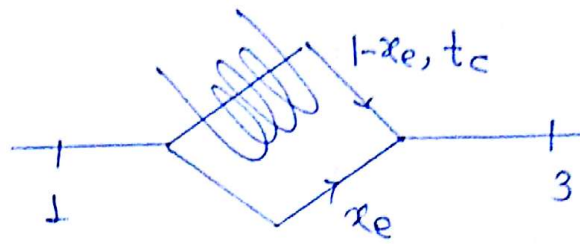
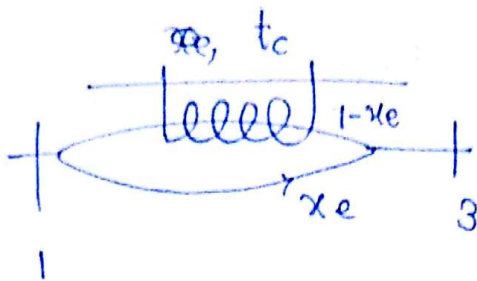
$$(1-x)t_c + x t_2 = t_3 \quad (2)$$

From (1) & (2)

$$(1-x)t_c + x \left\{ (1-x)t_c + x t_1 \right\} = t_3$$

$$t_c - x t_c + x t_c - x^2 t_c + x^2 t_1 = t_3$$

$$(1-x^2)t_c + x^2 t_1 = t_3 \quad (3)$$



$$(1-x_e) t_c + x_e t_1 = t_3 \quad - (4)$$

$$(1-x^2) t_c + x^2 t_1 = t_3 \quad - (3)$$

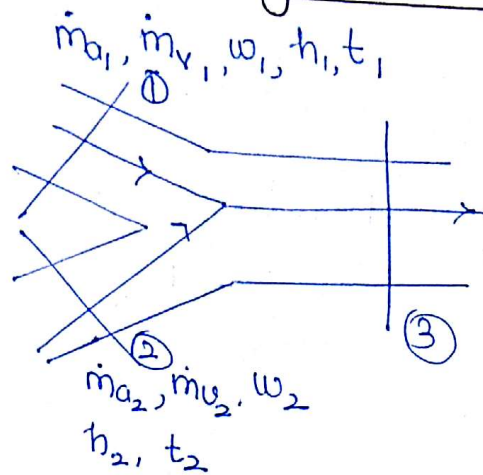
From (3) & (4)

$$\therefore x_e = x^2$$

For 'n' coils

$$x_e = x^n$$

Adiabatic Mixing of Air streams



① Consrv. of mass

(a) $m_{a1} + m_{a2} = m_{a3}$ — (a)
dry air

(b) water vapour

$m_{v1} + m_{v2} = m_{v3}$ — (b)
 $\therefore$ (No Condensation)

$\Rightarrow w = \frac{m_v}{m_a}$

From (b)

$w_1 m_{a1} + w_2 m_{a2} = w_3 m_{a3}$

$w_1 m_{a1} + w_2 m_{a2} = w_3 m_{a1} + w_3 m_{a2}$

$\Rightarrow \boxed{\frac{m_{a1}}{m_{a2}} = \frac{w_3 - w_2}{w_1 - w_3}}$

Similarly ② energy consrv.

$m_{a1} h_1 + m_{a2} h_2 = m_{a3} h_3$

$\Rightarrow \boxed{\frac{m_{a1}}{m_{a2}} = \frac{h_3 - h_2}{h_1 - h_3}}$