

TOM

CHAPTER-1 Simple mechanisms

Types of relative motion

- Completely constraint motion [Self, desired motion]
- Successfully constraint motion [forcefully, desired motion]
- Incompletely constraint motion [unconstraint motion]

classification of Kinematic Pairs

Acc. to type of relative motion

- Turning Pair
- Sliding Pair
- Rolling Pair
- Screw Pair
- Spherical Pair

Acc. to type of motion

- Lower Pair (Surface contact)
- Higher Pair (line/Point contact)
- Wrapping Pair

Acc. to type of closure

- Self closed Pair Permanent contact
- Forced closed Pair or open pair forced contact.

Degree of freedom (D.O.F)

$$F = 3(l-1) - 2j - h - F_r \quad [\text{Kutzbach's eqn}^n]$$

$$F = \text{D.O.F}$$

l = no. of links

j = no. of Binary Joints

h = no. of higher Pair

F_r = no. of redundant link.

Grubler's eqnⁿ $3l - 2j - 4 = 0$

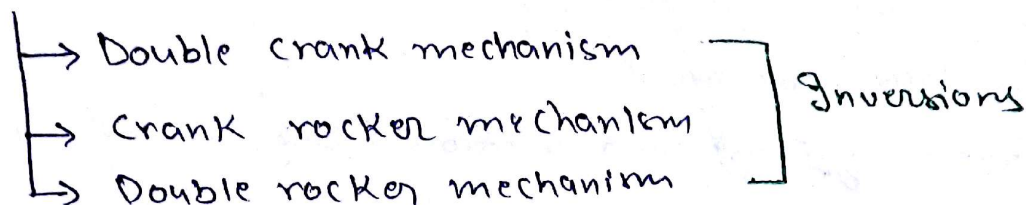
here ; $\text{DOF} = 1$

& $h = 0$

- So minimum no. of links to form a mechanism is 4.

- # Simple mechanisms
- A → Four Bar mechanism
 - B → Single slider crank mechanism
 - C → Double slider crank mechanism

A Four Bar mechanism



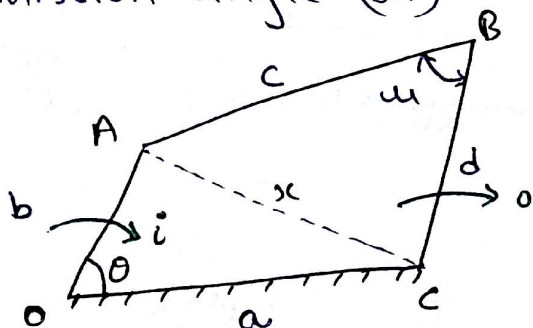
Grashof's Law

$$S + L \leq P + Q$$

- S is fixed = Double crank
- S is adjacent to fixed = crank rocker
- S coupler = double rocker

If $S + L > P + Q$ = Double rocker

Transmission angle (μ)



$$\mu = \text{min} \text{ at } \theta = 0^\circ$$

$$\mu = \text{max. at } \theta = 180^\circ$$

cosine rule of triangle $\Rightarrow x^2 = a^2 + b^2 - 2ab \cos \theta$

B Single slider crank mechanism

- Cylinder fixed
 - Compressor
 - engine
- Crank fixed
 - Whitworth QRM
 - Rotary IC engine [Gnome Engine]
- Connecting Rod fixed
 - Crank & slotted lever QRM
 - Oscillatory cylinder engine
- Piston/slider fixed
 - Hand pump
 - Pendulum pump

Slotted lever / crank & slotted lever QRM

$$\text{Stroke length} = \frac{2 \times (\text{length of slotted bar}) (\text{crank length})}{\text{length of connecting rod.}}$$

$$QRR = \frac{\text{cutting time}}{\text{Return time}} = \frac{\beta}{\alpha}$$

Whitworth $\Rightarrow$ stroke = $2 \times (OC)$

$$QRR = \frac{\beta}{\alpha}$$

C Double slider crank mechanism

- $\rightarrow$ Slotted bar fixed • Elliptical Trammels
- $\rightarrow$ one slider fixed • Scotch yoke mechanism
- $\rightarrow$ Connecting link fixed • Oldham's coupling

$$\# \text{ mechanical Advantage} = MA = \frac{F_{out}}{F_{in}} = \frac{T_{out}}{T_{in}} = \frac{V_{in} \cdot \eta}{V_{out}} = \frac{W_{in} \cdot \eta}{W_{out}}$$

• $MA = \infty$ at Toggle position

CHAPTER : MOTION ANALYSIS

$$\# \text{ no. of instantaneous center} = {}^L C_2 = \frac{L(L-1)}{2} = \frac{2(2-1)}{2}$$

Kennedy's Theorem

- For relative motion b/w no. of links in a mechanism any three links, their I center must lie on a straight line

Theorem of Angular Velocity

$$\omega_m (I_{mn} I_{im}) = \omega_n (I_{mn} I_{in})$$

- If I_{in} & I_{im} both are on same side of I_{mn} then sense of rotation is same for ω_m & ω_n .

a^r = radial acceleration = $r\omega^2$ [always associated with circular motion]

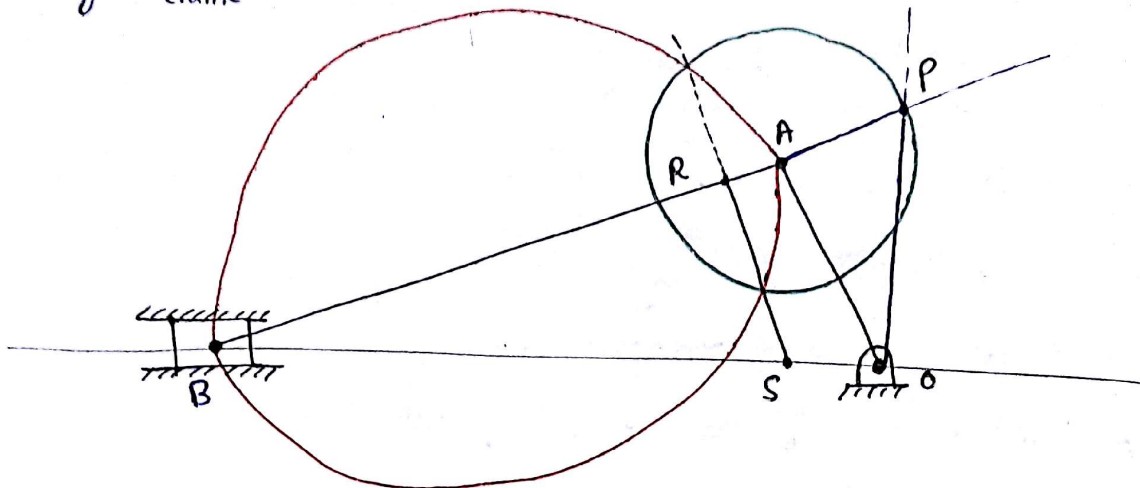
a^t = tangential acceleration = $r\alpha$

$\downarrow$

comes into picture only in non-uniform circular motions.

Klein's Construction

• If $\alpha_{\text{crank}} = 0$



1. $\frac{V_A}{OA} = \frac{V_B}{OB} = \frac{V_{BA}}{AP} = \omega_{\text{crank}}$

2. $\frac{a_A}{OA} = \frac{a_B}{OB} = \frac{a_{BA}^t}{RS} = \frac{a_{BA}^r}{AR} = \omega_{\text{crank}}^2$

Coriolis Acceleration (a^c)

$$a^c = 2v\omega$$

v = velocity of slider

ω = angular velocity of link on which slider is sliding

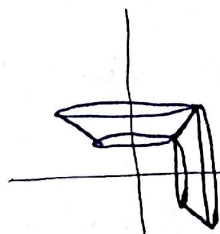
dirⁿ = Rotate the $\vec{v}$ in same sense as of $\vec{\omega}$

CHAPTER : GEARS

Positive drive $\rightarrow$ slip is not possible eg:- gears

Negative drive $\rightarrow$ slip is possible eg:- Belt, rope, chain

Mitre Gear



similar gears at 90°

$$\frac{\omega_1}{\omega_2} = 1$$

• Circular Pitch = $P_c = \frac{\pi \cdot D}{T}$

• module = $m = \frac{D}{T}$ [module is same for mating gears]

• Diametrical Pitch = $P_d = \frac{T}{D}$

$$* P_d \cdot P_c = \frac{T}{D} \cdot \frac{\pi D}{T} = \pi$$

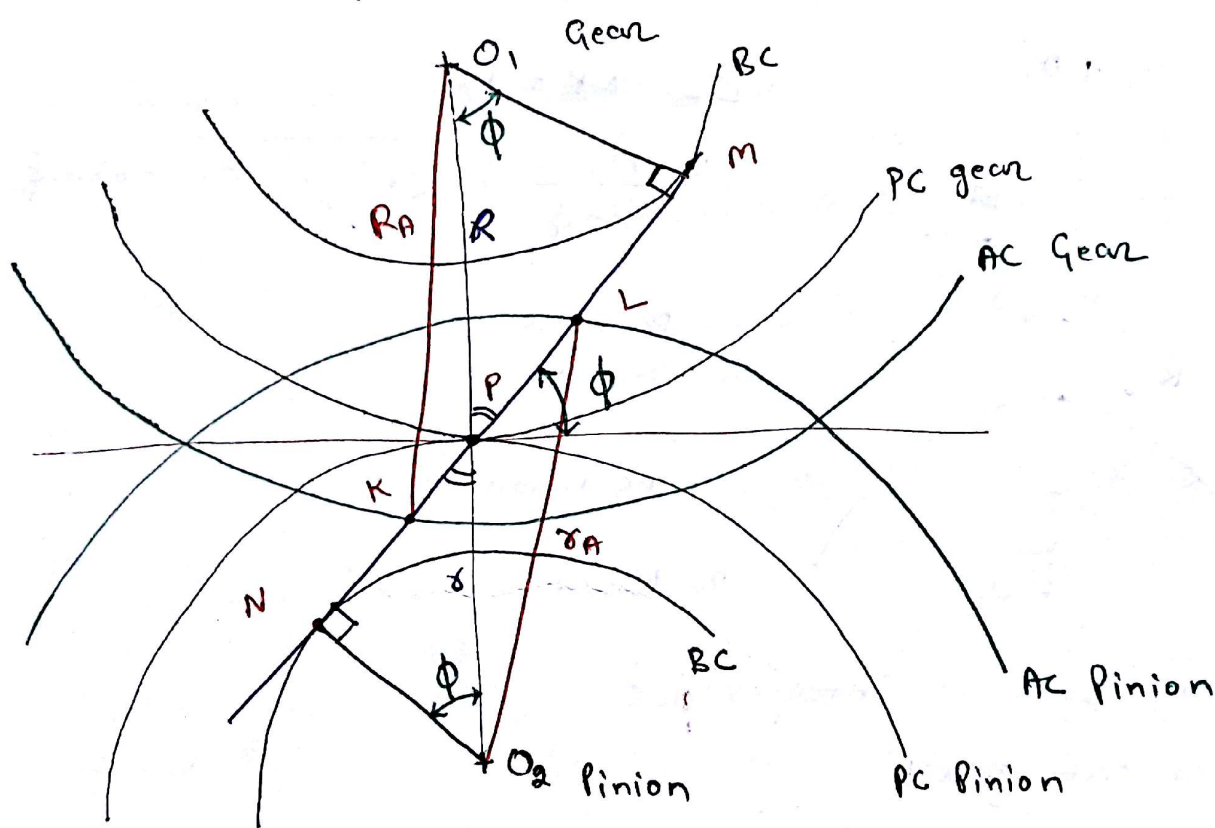
* working depth = Addendum + Dedendum - clearance
= Sum of addendum of both mating gears

* Tooth Space - Tooth thickness of mating gear = Backlash

* Law of gearing: line of action must always pass through the fixed point (pitch point) on the line joining the centers of rotation of gears.

* Sliding velocity = $V_s = (\omega_1 + \omega_2) \& P$

* Involute Gear



Path of contact = Path of Approach + Path of recess

$$KL = KP + PL$$

$$KP = \sqrt{R_A^2 - R^2 \cos^2 \phi} - R \sin \phi$$

$$PL = \sqrt{r_A^2 - r^2 \cos^2 \phi} - r \sin \phi$$

$$\text{Arc of contact} = \frac{\text{Path of contact}}{\cos \phi} = \frac{KL}{\cos \phi}$$

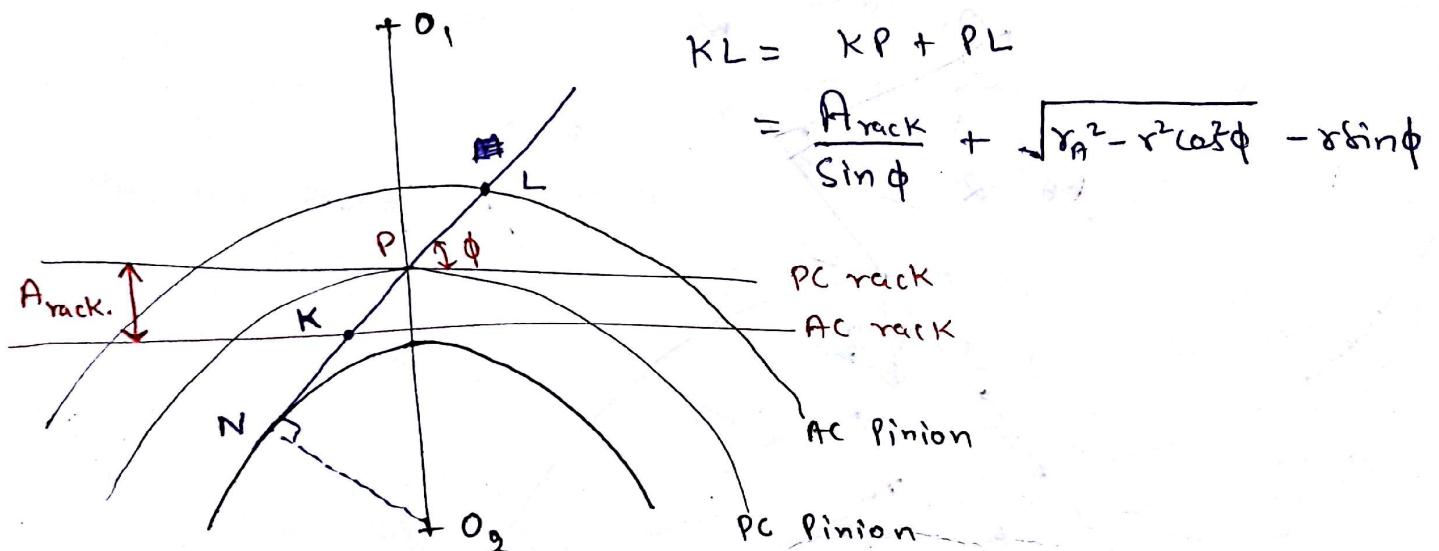
- Angle turned by Pinion = $\frac{\text{Arc of contact}}{r}$ radian
 - Angle turned by Gear = $\frac{\text{Arc of contact}}{R}$ radian
- [In one engagement period.]

* Contact Ratio = $\frac{\text{Arc of contact}}{\text{Circular Pitch (Pc)}} \geq 1$

* Gear Ratio = $G = \frac{T}{t}$; velocity ratio $\Rightarrow \frac{\omega_p}{\omega_g} = \frac{T}{t} > 1$

$\Rightarrow \frac{\omega_g}{\omega_p} = \frac{t}{T} < 1$

* Path of contact in Rack & Pinion



* methods to prevent interference

- Under cut gears
- increase ϕ
- By stubbing the teeth
- Increasing no. of teeth.

* $T_{\min} = \frac{2 A_g}{\sqrt{1 + \frac{1}{G} \left(\frac{1}{G} + 2 \right) \sin^2 \phi}} - 1$; $t_{\min} = \frac{2 A_p}{\sqrt{1 + G(G+2) \sin^2 \phi}} - 1$

$\text{Gear} \equiv T_{\min}$ $\text{Pinion} \equiv t_{\min}$

• Always make gear safe 1st if $A_g = A_p$

* For rack & pinion ; $t_{\min} = \frac{2 A_R}{\sin^2 \phi}$

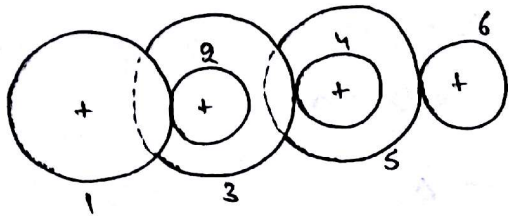
In all, $\begin{matrix} A_g \\ A_p \\ A_R \end{matrix}$ these are fractional addendum
 i.e. $m A_p = A$ of pinion
 $m A_g = A$ of gear
 $m A_R = A$ of rack

CHAPTER : GEAR TRAIN

Speed Ratio = S.R. = $\frac{\omega_1}{\omega_2} = \frac{\omega_{\text{driver}}}{\omega_{\text{driven}}}$

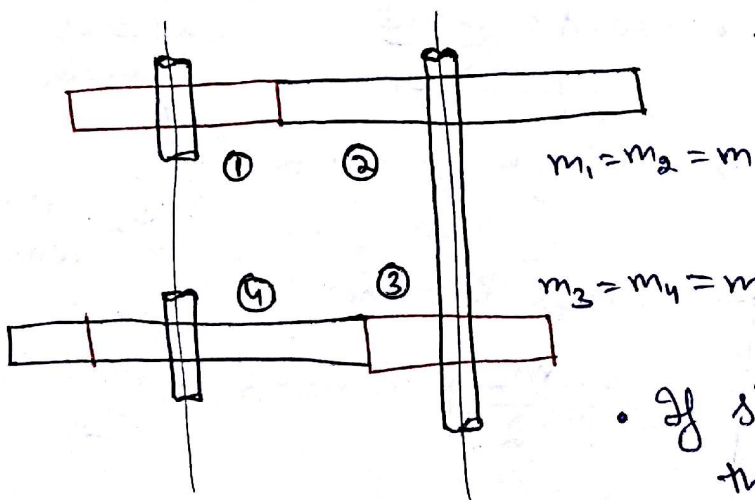
Train value = $\frac{1}{\text{S.R.}}$

Compound gear train



$$\text{S.R.} = \frac{\omega_1}{\omega_6} = \frac{T_2 \cdot T_4 \cdot T_6}{T_1 \cdot T_3 \cdot T_5}$$

Reverted Gear Train.



$$\text{S.R.} = \frac{\omega_1}{\omega_4} = \frac{T_2 \cdot T_4}{T_1 \cdot T_3}$$

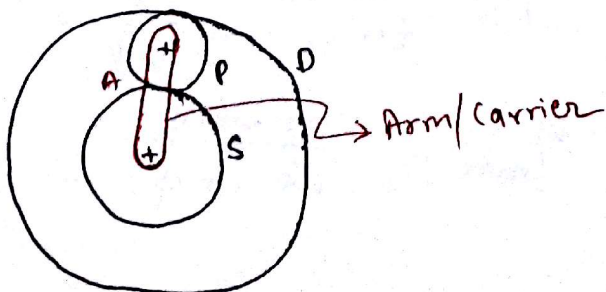
$$r_1 + r_2 = r_3 + r_4$$

$$m \left(\frac{t_1}{2} + \frac{t_2}{2} \right) = m' \left(\frac{t_3}{2} + \frac{t_4}{2} \right)$$

• If speed reduction is same

$$\text{then, } \frac{T_2}{T_1} = \frac{T_4}{T_3}$$

Planetary Gear train [epi-cyclic]



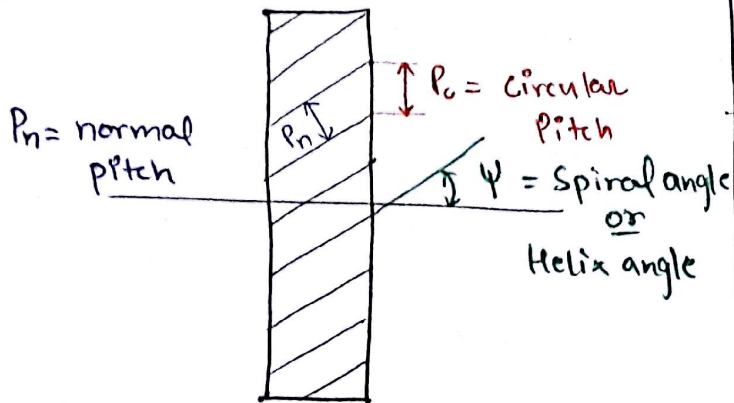
$$r_s + 2r_p = r_D$$

$$T_s + 2T_p = T_D$$

$$\# T_{\text{input}} + T_{\text{output}} + T_{\text{fixing}} = 0$$

$$\# \int_{\text{G.T}} (T_{\text{in}} \cdot \omega_{\text{in}}) + T_{\text{out}} \cdot \omega_{\text{out}} = 0$$

Helical & Spiral Gear



$$P_c \cos(\Psi) = P_n$$

$$m \cos(\Psi) = m_n$$

$$m_{n_1} = m_{n_2} \text{ for mating gears}$$

$$\rightarrow \theta = \Psi_1 + \Psi_2 \text{ for same hand}$$

$$\rightarrow \theta = \Psi_1 - \Psi_2 \text{ oppo. hand}$$

$$\rightarrow \text{Velocity Ratio} \Rightarrow VR = \frac{T_1}{T_2} = \frac{\omega_2}{\omega_1}$$

$\rightarrow$ Center Distance

$$= \frac{m_n}{2} \left[\frac{T_1}{\cos \Psi_1} + \frac{T_2}{\cos \Psi_2} \right]$$

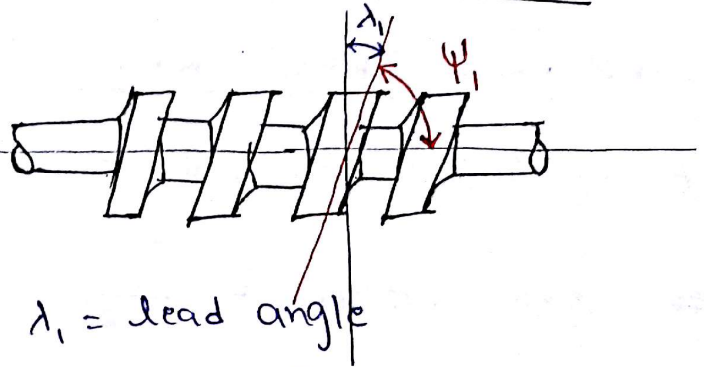
$\rightarrow$ Efficiency

$$\eta = \frac{\cos(\Psi_2 + \phi) \cdot \cos \Psi_1}{\cos(\Psi_2 - \phi) \cdot \cos \Psi_2}$$

$$\eta_{\text{max}} = \frac{1 + \cos(\theta + \phi)}{1 - \cos(\theta - \phi)}$$

$$\theta = \Psi_1 + \Psi_2 ; \Psi_1 = \frac{\theta + \phi}{2} ; \Psi_2 = \frac{\theta - \phi}{2}$$

worm & worm wheel



$$\lambda_1 + \Psi_1 = 90^\circ$$

$$\text{here } \theta = 90^\circ$$

$$\bullet \Psi_1 = 90 - \lambda_1$$

$$\bullet \Psi_2 = \lambda_1$$

$$\bullet \phi = \tan^{-1}(\mu)$$

$\because \mu = \text{coefficient of friction}$

$$\bullet \tan \lambda = \frac{\text{lead}}{\pi d_1}$$

lead of worm

$$\rightarrow \text{Velocity Ratio} \Rightarrow VR = \frac{1}{\pi d_2} \Rightarrow \text{dia of wheel}$$

$\rightarrow$ Center Distance

$$= \frac{m_2}{2} [T_1 \cot \lambda_1 + T_2]$$

$\rightarrow$ Efficiency

$$\eta = \frac{\tan(\lambda_1)}{\tan(\lambda_1 + \phi)}$$

$$\eta_{\text{max}} = \frac{1 - \sin \phi}{1 + \sin \phi}$$

CHAPTER: MECHANICAL VIBRATIONS

(A) Natural Vib.

- mass
- stiffness

Ideal System

(B) Damped Vib.

- mass
- stiffness
- friction (Damping)

non-running
m/c

(C) Unbalanced force Vib.

- mass
- stiffness
- friction (Damping)
- F_{unbal.}

Running m/c

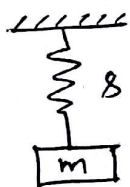
A Natural Vibrations



$$\ddot{x} + \left(\frac{S}{m}\right)x = 0$$

$$\omega_n = \sqrt{\frac{S}{m}} \text{ rad/s} ; f_n = \frac{\omega_n}{2\pi}$$

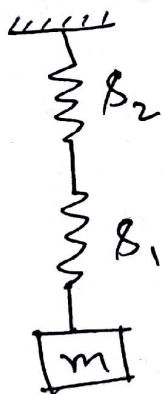
$$T_n = \frac{2\pi}{\omega_n} ; \ddot{x} + (\omega_n)^2 x = 0$$



In all case

$$\omega_n = \sqrt{\frac{S}{m}} \text{ rad/s}$$

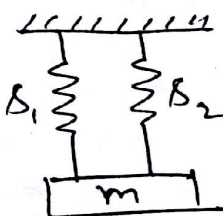
• Springs in Series



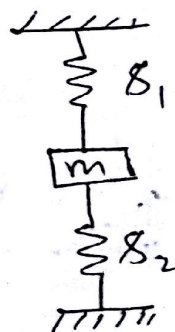
$$\frac{1}{S} = \frac{1}{S_1} + \frac{1}{S_2}$$

$$\omega_n = \sqrt{\frac{S}{m}} \text{ rad/s}$$

• Springs in parallel



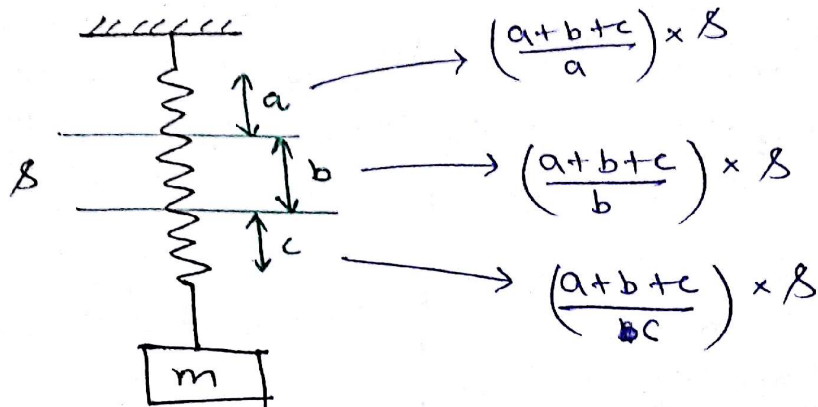
or



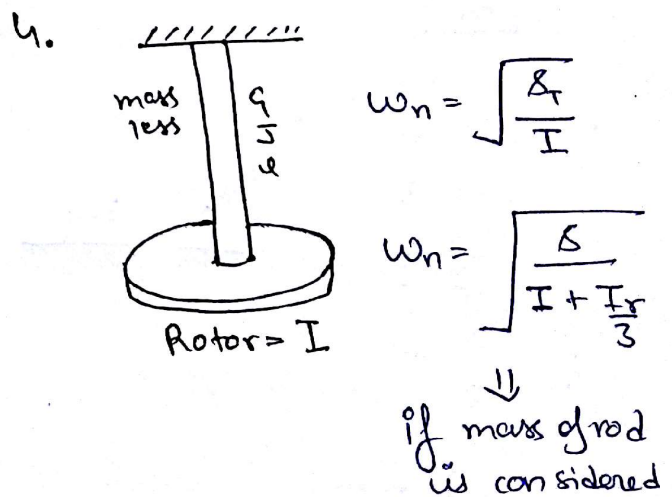
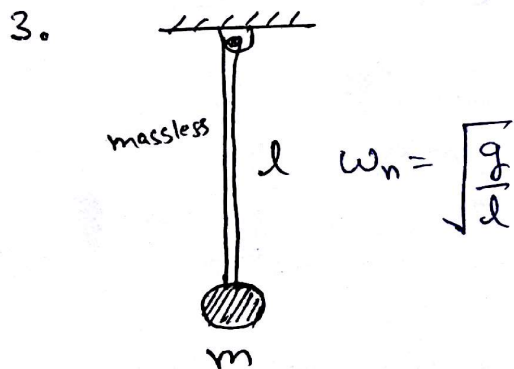
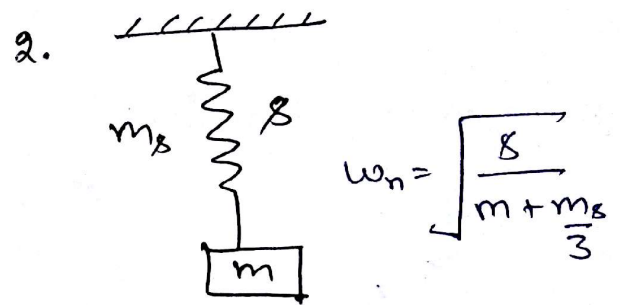
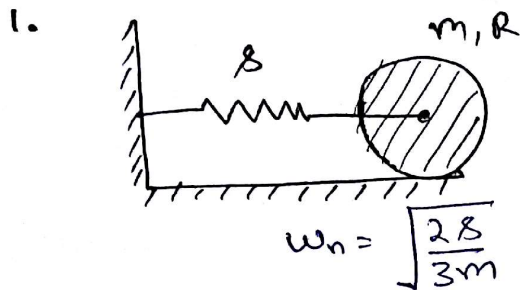
$$S = S_1 + S_2$$

$$\omega_n = \sqrt{\frac{S}{m}} \text{ rad/s}$$

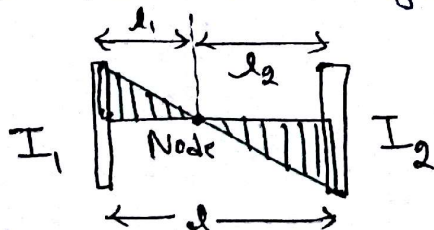
* Cutting of springs:



Special cases



Two rotor system



$$l_1 + l_2 = l$$

$$l_1 I_1 = l_2 I_2$$

• no. of rotor = n

then no. of node points = $n-1$

Rayleigh's method

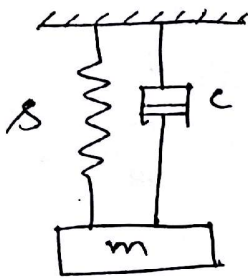
- If Δ is the static deflection of mass in a spring mass system, then

$$\omega_n = \sqrt{\frac{g}{\Delta}} = \sqrt{\frac{\delta}{m}}$$

B Damped system

- Friction b/w dry surfaces [Coulomb's damping] very high
- Viscous Damping [very less]

- C = coefficient of damping
- ζ = damping factor / damping ratio



$$m \ddot{x} + c \dot{x} + \delta x = 0$$

$$\ddot{x} + \left(\frac{C}{m}\right) \dot{x} + \left(\frac{\delta}{m}\right) x = 0$$

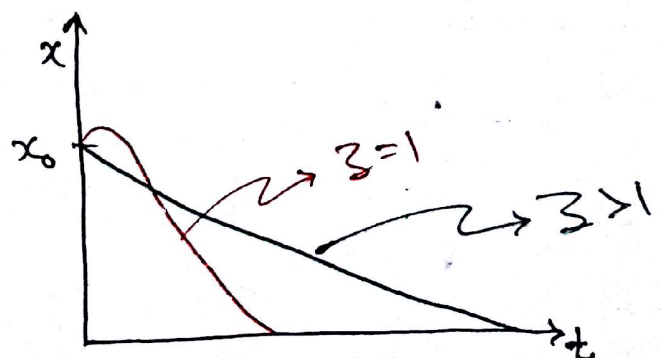
$$\ddot{x} + (2\zeta\omega_n) \dot{x} + (\omega_n)^2 x = 0$$

- $2\zeta\omega_n = \frac{C}{m}$

- $\lambda_{1,2} = \left(-\zeta \pm \sqrt{\zeta^2 - 1}\right) \omega_n$

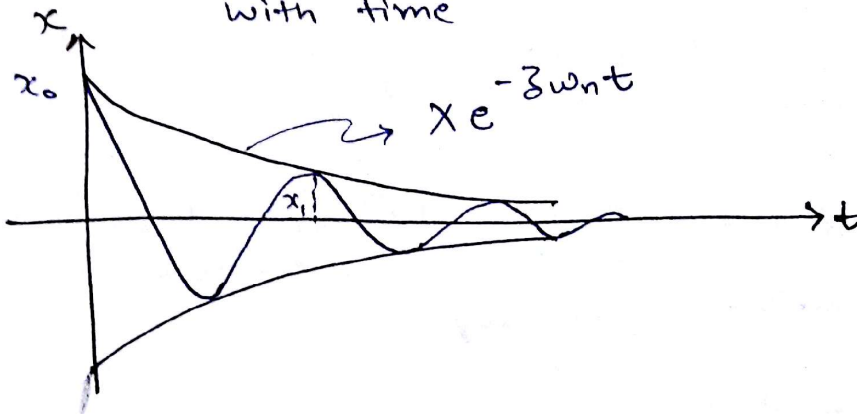
- $\zeta > 1 \Rightarrow$ overdamping
- $\zeta = 1 \Rightarrow$ Critical damping
- $\zeta < 1 \Rightarrow$ underdamping — vib.

- Critical damping Response is much faster than over Damping



Underdamping ($\zeta < 1$)

$$x = \underbrace{X e^{-\zeta \omega_n t}}_{\substack{\downarrow \\ \text{Amplitude decrease} \\ \text{with time}}} \cdot \underbrace{\left[\sin(\omega_d t) + \phi \right]}_{\substack{\downarrow \\ \text{Vib. with frequency } \omega_d.}}$$



- Decrement ratio $= \frac{x_0}{x_1} = \frac{x_1}{x_2} = \frac{x_2}{x_3} \dots = e^{\zeta \omega_n T_d} = \text{const.}$

- Logarithmic decrement $= \delta = \zeta \omega_n T_d$

$$\delta = \frac{2\pi \zeta}{\sqrt{1-\zeta^2}}$$

- $\omega_d = \sqrt{1-\zeta^2} \times \omega_n$

- Critical damping coefficient (C_c) $\Rightarrow \zeta = \frac{C}{C_c}$

$$2\zeta \omega_n = \frac{C}{m} \Rightarrow C_c = 2\omega_n m$$

$\Leftarrow$ Vibrations Caused by F_{un} .

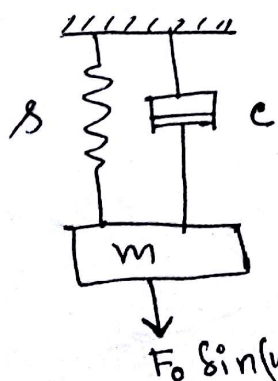
$$F_{un} = F_0 \sin(\omega t)$$

$$F_0 = m_{\text{rotor}} \cdot e \cdot \omega^2$$

if rotating rotor is given

$$= m_{\text{reci.}} \cdot r \cdot \omega^2$$

if slider crank is given



$$m\ddot{x} + c\dot{x} + sx - F_0 \sin \omega t = 0$$

$$\ddot{x} + (2\zeta \omega_n)\dot{x} + (\omega_n)^2 x = F_0 \sin(\omega t)$$

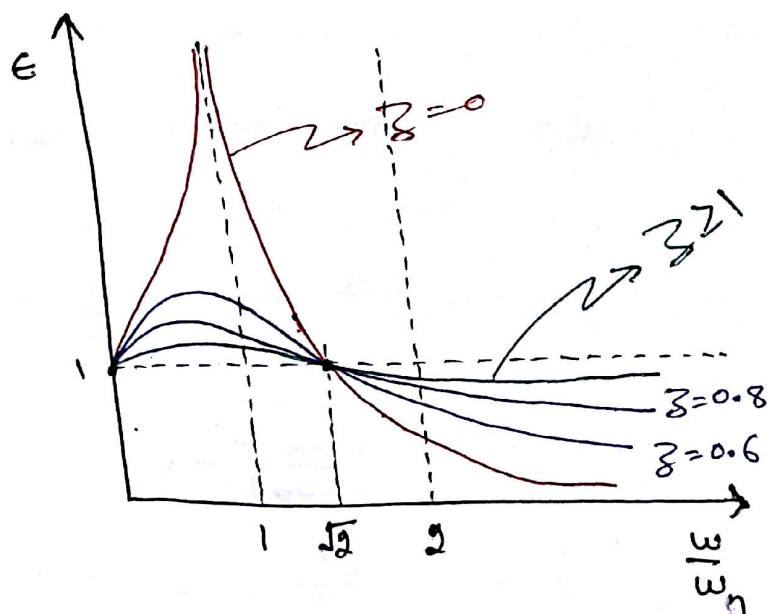
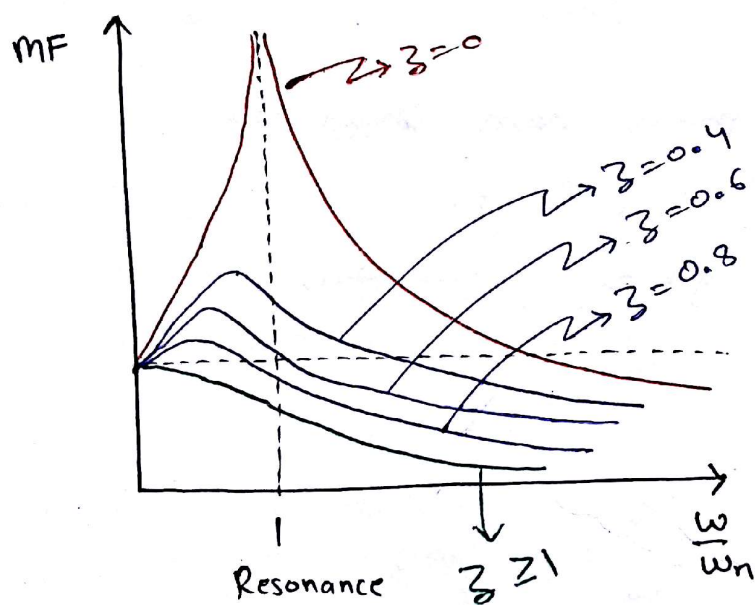
F_0 = max value of unbalanced force
 ω = forced frequency.

$$x = \frac{F_0/\delta}{\sqrt{\left(1 - \left(\frac{\omega}{\omega_n}\right)^2\right)^2 + \left(\frac{2\zeta\omega}{\omega_n}\right)^2}} \sin[\omega t - \phi]$$

$$x = A \sin(\omega t - \phi)$$

$$A = \text{Amplitude} = \frac{F_0/\delta}{\sqrt{\left(1 - \left(\frac{\omega}{\omega_n}\right)^2\right)^2 + \left(\frac{2\zeta\omega}{\omega_n}\right)^2}}$$

$$\text{Magnification factor} = MA = \frac{A}{F_0/\delta} = \frac{1}{\sqrt{\left(1 - \left(\frac{\omega}{\omega_n}\right)^2\right)^2 + \left(\frac{2\zeta\omega}{\omega_n}\right)^2}}$$



$A_{\max}$ at

$\frac{\omega}{\omega_n} < 1$ for underdamping

$\frac{\omega}{\omega_n} = 1$ no damping

$\frac{\omega}{\omega_n} = 0$ critical/over damping

$$A_{\text{Reso.}} = \frac{F_0/\delta}{2\zeta}$$

Transmissibility (E)

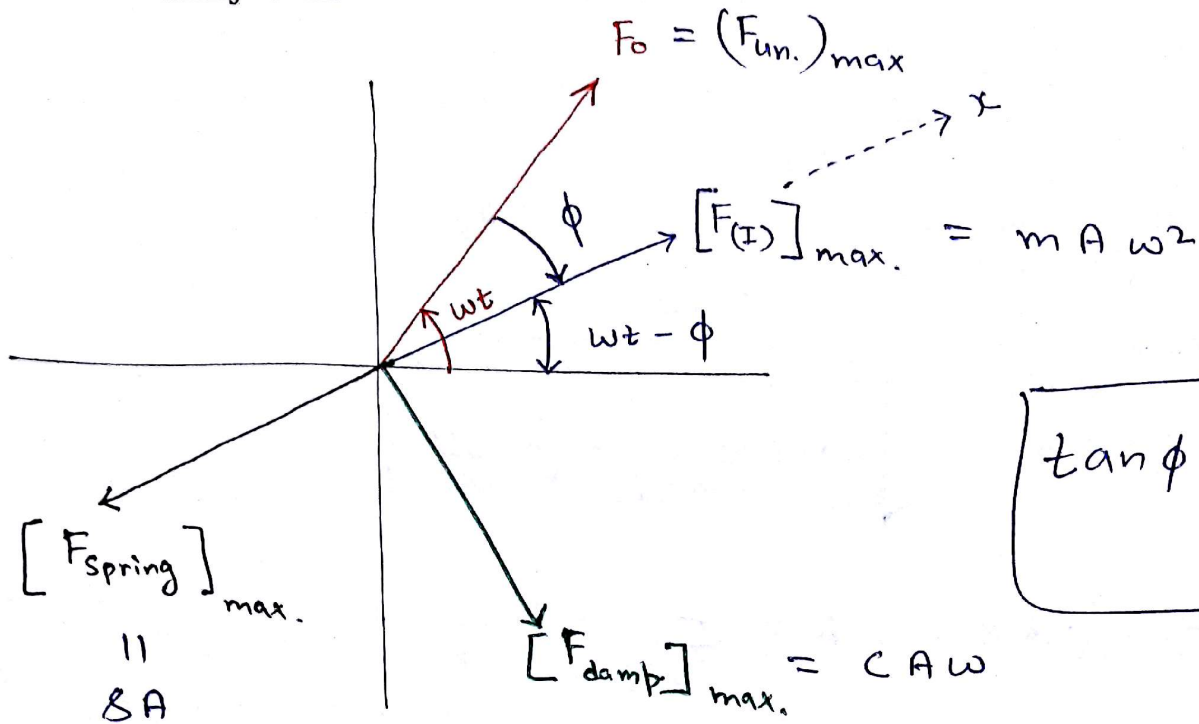
$$E = \frac{\sqrt{1 + \left(\frac{2\zeta\omega}{\omega_n}\right)^2}}{\sqrt{\left(1 - \left(\frac{\omega}{\omega_n}\right)^2\right)^2 + \left(\frac{2\zeta\omega}{\omega_n}\right)^2}}$$

$E = 1$ when $\frac{\omega}{\omega_n} = \sqrt{2}, 0$

$E < 1$ when $\frac{\omega}{\omega_n} > \sqrt{2}$

Phase diagram

$$x = A \sin(\omega t - \phi)$$



$$\tan \phi = \frac{2 \zeta \frac{\omega}{\omega_n}}{1 - \left(\frac{\omega}{\omega_n}\right)^2}$$

whirling of shaft

e = eccentricity of rotor mass from shaft axis

y = Transverse displacement of shaft.

$y + e$ = net offset of cm of rotor from axis

$$y = \frac{e}{\left(\frac{\omega_n}{\omega}\right)^2 - 1}$$

$$\text{whirling speed} = \omega = \omega_n = \sqrt{\frac{g}{m}} \text{ rad/s}$$