

Solid-Waste Disposal

- Mixture of solid and semi-solid waste generated due to different activities in the community is termed as solid waste.
- If it is generated due to domestic activity it is termed as domestic solid waste.
- If it is generated due to industrial activity it is termed as industrial waste.
- If it is generated from hospital and nursing home it is termed as bio-medical waste [however it is to be disposed off separately.]
- Domestic solid waste is further being classified as follows:-

- (i) Garbage
It includes all the biodegradable (bio-degradable) organic waste obtained from kitchens, hotels, restaurant that consist of all food waste, vegetable, peeling, fruit peeling etc.
- Its density varies in the range of 450-900 kg/m³.

- (ii) Rubbish
It includes variety of materials which may either be compostable, e.g. paper, plastic or textile (non-biodegradable)

or incombustible . e.g. broken glass , crockery , metal , masonry etc.

→ Its density varies between ~~is~~ $50-400 \text{ kg/m}^3$.

(iii) Ashes

→ residue obtained from house hold earth incombustible in nature in termed as ashes.

→ Its density is in range of $700-850 \text{ kg/m}^3$.

~~Notes~~

(iv) Street Sweeping

→ Domestic solid waste may also increase the fine dust, silt & sand obtained from street.

Note: Domestic solid waste is also termed as Municipal Solid waste (MSW) or refuse.

→ Several other component may also find its way into MSW.

→ Although the amount of municipal solid waste is usually very small ($\sim 5\%$) of total solid waste, but due to its adverse effect its significance is more.

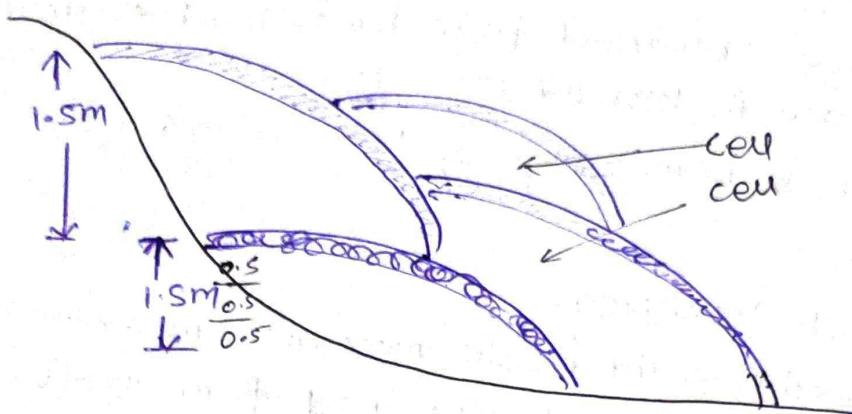
→ Refuse may also be defined as house, street and trade refuse.

Constituent of refuse	Approximate avg. by wt. at disposal site.
Garbage	45%
Rubbish	15%
Ashes	15%
Street Sweepings	25%
<u>Note</u> Density	$400-600 \text{ kg/m}^3$
Calorific Value	$5000-6000 \text{ kJ/Kg}$

Disposal of MSW

Disposal of MSW can be done by any of the following method

(i) Sanitary land filling Method.

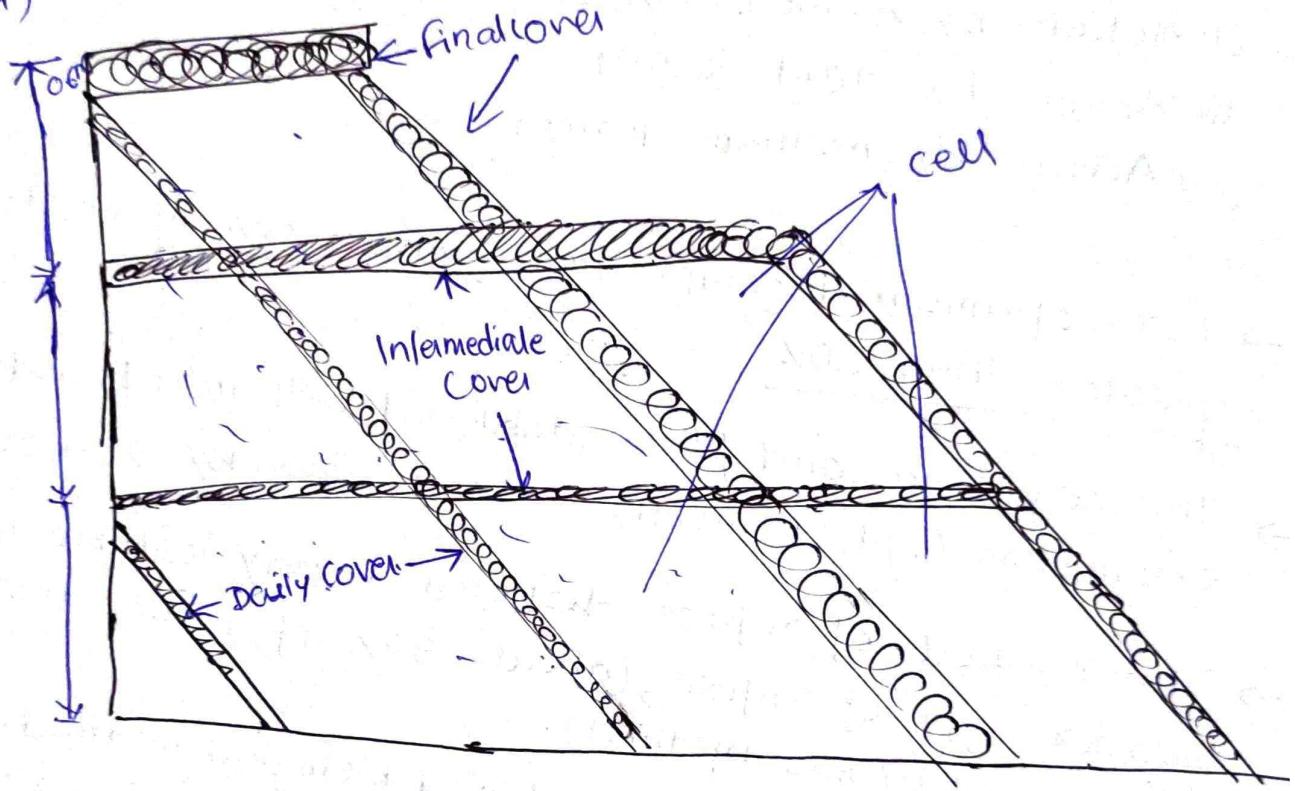


leachate =
mix off alkohol +
acid +
rubbish +
water)

- In this method solid waste is disposed over low lying areas (earmarked as land fill site) under an engineered operation, designed and operated in an environmentally sound manner as not to cause any public hazard.
- In this method the refuse is dumped and compacted in layers of about 0.5m thickness and after the days work when depth of filling becomes about 1.5m it is covered by good earth of about 15cm thickness termed as daily cover.
- Since refuse is well compacted mechanically and is well covered daily, it does not cause any public nuisance.
- After filling all the cell (small area unit) with first lift, the second lift is laid in about 1.5m height and is covered with good earth of about ~~15cm~~ 15cm depth is formed as intermediate cover.

- After all the cells have been filled with second, third & more lift the process continues till the top most lift is filled up & over which final cover of 0.6m depth is applied.
- A "CAP ~~cover~~ system" is also installed over the top of final cover.
- Over the period of time decomposition of OM in refuse takes place biologically in following stages:-
 - (i) Action by Aerobic M/O.
 - (ii) Action by acid former.
 - (iii) Action by methane former.
- For optimum decomposition moisture content must be greater than 60%.
- The refuse in land fill is stabilised with in a period of 2-4 months (upto 12 month) & settle down by 20-40%.
- This method of refuse disposal is very suitable to heavier type of refuse, (about 90% of Indian refuse is disposed by this method).
- It is most simple economical and biological method.
- Separation of different kinds of diffuse as required in other method is not needed here.
- There is no residue or by product left out in this method and no further disposal is required.
- Low lying water logged area can be easily used in this method.

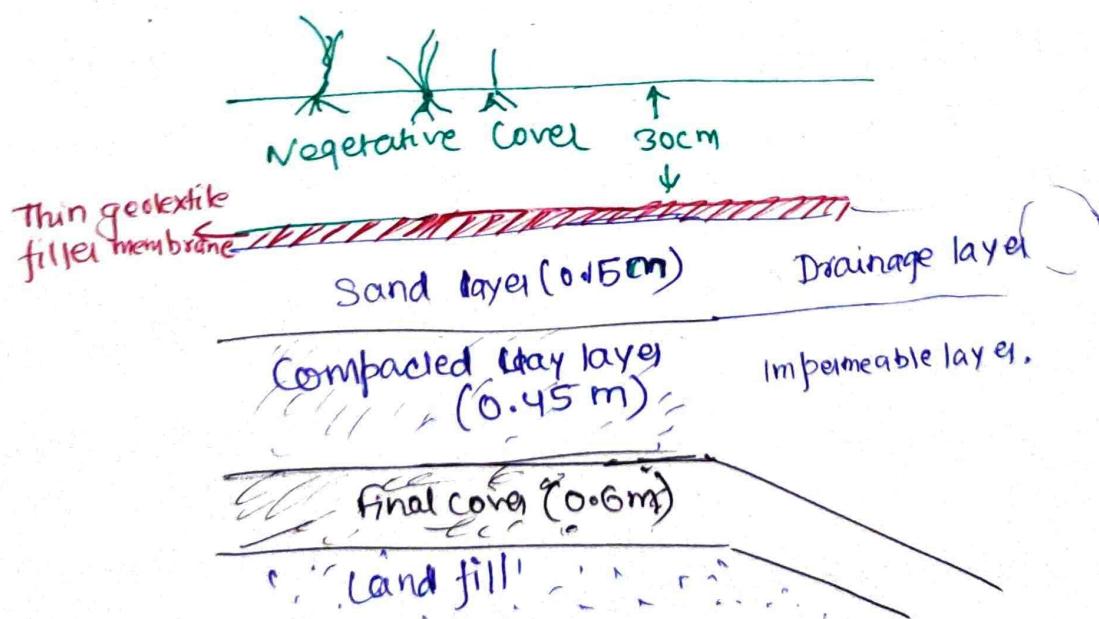
- Drawbacks
- Low lying or depression may not always be available.
 - There is continuous evolution of foul gases, near the fill site (these are termed as land fill gases).
 - Since the dumped garbage may contain harmful, carcinogenic substance, if mix with acid alcohol and water thereby leads to formation of LEACHATE (this is highly poisonous coloured cancer causing liquid).



Acids + Alcohol + Water + Rubbish = Leachate.

Note: The cap system or cap which is usually provided at the top of landfill after filling it to full height to avoid formation of leachate, consist of following layers

- (i) 45cm thick compacted clay layer. is provided at the bottom which is overlain
- (ii) By a 15cm thick drainage layer, consisting of sand
- (iii) Above the second layer of sand is laid a geotextile fibre membrane to protect the drainage layer from being clogged.
- (iv) Finally 30cm thick soil ~~soil~~ layer is laid at the top to promote the vegetative cover and grazing. This topmost layer is called vegetative layer.
- (v) This entire arrangement is termed as CAP system and is provided over the final cover of 0.6m thickness.



Q A city with the population of 2 lakh produces 400gm per capita per day of refuse, 20% of which is recycled and 80% goes on land fill site. Compute the area of land fill for disposal of solid waste of 25 years. of avg. density 250kg/m³. Assume compaction ratio to be 4. and height of each lift to be 1.5m. Site condition indicate maxm of 3 lifts can be provided.

$$V = \frac{400 \times 2 \times 10^5 \times 10^{-3} \times 365 \times 25}{250} \text{ (kg/25 year)}$$

$$\text{Compacted} = \frac{29.2 \times 10^4}{4}$$

$$\text{Volume compacted} = 7.3 \times 10^4 \text{ m}^3$$

$$80\% \text{ goes} = \frac{7.3 \times 10^4}{4} \times 0.8 = 584000$$

$$\begin{aligned} \text{Area} &= \frac{584000}{(1.5 \times 3)} = 129777. \text{m}^2 \\ &= 12.97 \text{ hectare.} \end{aligned}$$

Gas Production and its Control in Land fill method.

- The rate of decomposition of solid waste in land fill is measured by gas production, which reaches at its peak within first two year and then tapers off continuing in many year (upto 2s year) or more.
 - The total volume of gases produced during anaerobic decomposition can be estimated as follows:-
 - (i) If all the organic constituent in the refuse is generalised in form of $\text{CaH}_b\text{O}_c\text{N}_d$ then total volume of gases produced by complete decomposition of solid waste ~~is given by~~ is given by
- $$\text{CaH}_b\text{O}_c\text{N}_d + \left(a - \frac{b}{4} - \frac{c}{2} + \frac{3}{4}d \right) \text{H}_2\text{O} \rightarrow \left(\frac{a}{2} + \frac{b}{8} - \frac{c}{4} - \frac{3d}{8} \right) \text{CH}_4$$
- $$+ \left(\frac{a}{2} - \frac{b}{8} + \frac{c}{4} + \frac{3d}{8} \right) \text{CO}_2 \uparrow + d \text{NH}_3 \uparrow$$

- Over 90% of gas volume produced from decomposition of solid waste consist of methane and carbon dioxide although most of these gases escape into atmosphere but about 40% of these gases is found at the lateral distance upto 120m from edges of the land fill.
- Methane being a very light gas rises around the land fill area & increases the chances of explosion in nearby area.
- CO_2 being heavier (1.5 times than air & approximately 2.8 times than CH_4) remains in high concentration in lower region of land fill area, seeps into the ground along with the water meets the ground water table level and increases its acidity over the period of time.

→ The movement of these gases is controlled by provision of different types of vent and barriers. (generally cell vent, trench vent and well vent are provided around the cell).

→ The movement of landfill gases through adjacent soil formation can be controlled by providing vertical well barriers of landfill sealants which is generally an impermeable material.

→ Commonly used sealants includes.

Classification	Representation	Significance.
→ compacted soil	soil	Should contain some silt and clay
→ compacted clay	Bentonite, Illite, Kaolinite,	Most commonly used Sealant.
→ Inorganic material	sodium carbonate, silicate	Use depend upon local characteristic.
→ Synthetic material	Polymer, rubber, latex	Use for experimental work.
→ Synthetic membrane liner	Polyvinyl chloride, Nylon, Butyle rubber	Expensive for use.
→ Asphalt	Asphalt concrete	Used in case of differential settlement.

Q 150qm of municipal solid waste after being disposed over the land fill produces 60qm of CO₂, 130qm of methane and 10qm of ammonia & 2qm of H₂S during its decomposition over a period of 25 years. Compute the mole of green house gas production in (gm/c/day) from the total solid waste of 200T obtained from the community of population of 25 lakh.

$$\text{green house gas} = \text{CO}_2 + \text{Methane}$$

$$150\text{qm of MSW produces} = (60+130)\text{qm} = 190\text{qm of CH}_4$$

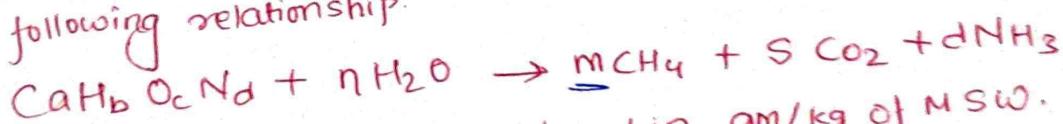
$$200\text{T} \xrightarrow{\frac{190}{150} \times 200 \times 10^6 \text{ (am)}} \frac{25 \times 10^5}{\text{population}} \times (25 \times 365)$$

$$= 0.011 \text{ gm/c/day.}$$

Q Raw municipal solid waste collected from a city contains 70% decomposable material that can be converted to methane. The analysis of decomposable material yield the following mass (%)

$$\text{C:H:O:N:Other} = 44:6:43:0.8:6.2$$

The methane production of decomposable material is governed by the following relationship:



Compute mass of methane produced in gm/kg of MSW.

$$\text{For 1 kg of MSW decomposable material} = 0.7 \times 1 = 0.7 \text{ kg.}$$

$$11 \quad \text{Solid} = 0.65 \times 0.7 = 0.455 \text{ kg.}$$

$$\text{Carbon} \quad 12 \text{ g} = 0.44 \times 0.7 \times 10^3$$

$$a = 0.0256 \times 10^3 = 25.6 \text{ moles}$$

$$\text{Hydrogen} \quad a \cdot b = 0.06 \times 0.7$$

$$b = 0.642 \times 10^3 = 42$$

$$\text{Oxygen, } 16C = 0.43 \times 0.7 \times 10^3$$
$$C = 0.0188 \times 10^3 = 18.8.$$

$$\text{Nitrogen } 14d = 0.008 \times 0.7 \times 10^3$$
$$d = 0.4$$

From bohr balance eqn,

$$a = m + s \quad \text{(i)}$$

$$b + 2n = 4m + 3d \quad \text{(ii)}$$

$$c + n = 2s \quad \text{(iii)}$$

$$a = d$$

$$\text{methane produced} \boxed{13.19} \quad m = 13.19$$

$$\text{methane produced, } \cancel{C + H = 2CH_4} = 13.19 \times 16 = 211.29 \text{ m.}$$

(ii) Disposal of Refuse by Shredding & Pulverisation.

- In real terms it is not method of disposal of solid waste, it is only used to convert the heavier solid into lighter ones so as to carry out their effective disposal by any other method.
- Shredding refers to action of cutting & tearing where as pulverisation refers to action of crushing and grinding
- These methods may help in reducing the overall volume of original MSW by as much as 40%, but also help in changing the physical character of the waste which becomes practically odour less and unattractive to the insects.
- Pulverisation is carried out in the units termed as hammer mill.
- In order to further reduce the waste volume and facilitate handling of the pulverised MSW it is usually compacted to form rectangular blocks or bails (and the process is termed as bailing)
- Pulverisation and bailing together can reduce the volume upto 90%.

(iii) Composting

- Composting of refuse is also biological method of decomposing solid waste → This decomposition can be carried out either aerobically or anaerobically.
- The final end product is termed as manure, compost or humus.
- Composting is considered to be an aerobic process as it involves piling up of refuse and its regular turning either manually or mechanically, to ensure sufficient supply of air and oxygen during decomposition.

- Initially the process starts with Mesophilic bacteria which oxidise the organic matter to carbon dioxide and liberate heat, that rises the temperature to about 45%. and at this point thermophilic bacteria takes over and continues the decomposition and raises the temp. to about 60°C.
- For optimum decomposition temp. must be in range of 55 to 60°C beyond which decomposition slows down.
- Once decomposition is complete temp. start falling.
- ~~If compost~~ Aerobic composting is also termed as Indore Process, which is completed in 3 to 4 months.
- If composting is done anaerobically it is termed as Bangalore process in which mixing of refuse is not done hence this method is cleaner /sanitary than Indore process. but time required in this case is more. (4-5) months.
- After stabilisation the refuse changes into a brown Coloured odourless, powdery man called as "humus".
- For optimum composting $\frac{C}{N} = 30-50$
- $$\frac{C}{N} = \frac{\text{Carbon/Food/Energy}}{\text{Nitrogen/Nutrient/growth.}}$$
- The above range is on basis of fact that MO utilises Carbon, 30-50 times faster than nitrogen.
- If $\frac{C}{N}$ is more nitrogen is exhausted prior to the carbon leaving growth of M/O incomplete. that in turn carries out incomplete decomposition.

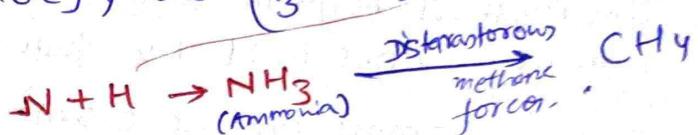
→ If $\frac{C}{N}$ is less, carbon is exhausted prior to that of N & left over nitrogen combine with hydrogen & form ammonia which is disastrous for methane formers.

→ Hence in either of the case composting is incomplete.

~~eg~~ $\frac{C}{\text{Energy}} = 60 - \frac{50N}{C_{\text{growth}}} \quad [1N, 30.50C]$

(i) $\frac{C}{N} \uparrow = 80 \quad [1N, 80C]$, left $(50-30)C$, $N \times$ growth of microorganisms

(ii) $\frac{C}{N} \downarrow = 10 \quad [1N, 10C]$, left $\left(\frac{1}{3} - \frac{1}{5}\right)N$, $C \times$



* Nitrogen govern

A waste Activated sludge is to be blended with green waste the carbon and nitrogen content per kg of WAS and green waste on dry basis are given in the table.

Parameter	WAS	GW green waste
Carbon(g)	54	360
Nitrogen(g)	10	6

$$\frac{54 \times a + 360}{10a + 6} = 35$$

The ratio of waste activated sludge to green waste required achieve a blended C:N ratio of 35.

$$\frac{WAS}{GW} = \frac{x}{1}$$

$$\frac{C}{N} = \frac{54x + 360 \times 1}{10x + 6 \times 1} = 35$$

$$x = 0.506$$

$$\frac{a}{b} = 0.506 \quad [WAS = 0.5 \times GW]$$

$$\frac{54a + 360b}{10a + 6b} = 35$$

$$54a + 360b = 350a + 210b$$

$$156b = 296a$$

$$= \frac{a}{b} = 0.506$$

Note:

VERMI-COMPOSTING

- Vermi-composting uses the natural composting process of decomposition of biodegradable organic matter by soil bacteria as in ordinary composting technique but takes the assistance of cultured [artificially produced] earth worms like red wiggler or tiger worm, European night crawlers, Blue worms, etc.
- These worms do help in quicker decomposition of organic matter.
- This method helps in adopting the composting technique in individual household by following process:-
 - (i) Dig a small pit of 0.5m^2 and 1m deep.
 - (ii) Line the pit with straw or dried leaves.
 - (iii) Organise the disposal of domestic waste into the pit as when generated.
 - (iv) Introduce culture of worms.
 - (v) Cover the pit content daily, by spreading dried leaves and soil.
 - (vi) Water the pit once or twice a week.
 - (vii) Turn over the content every 15 days.
 - (viii) In about 45 days the waste will be decomposed by action of MO.
 - (ix) The produced humus in the pit can be used as manure.

(iv) Disposal by Incineration and thermal Pyrolysis.

→ In this method disposal of the refuse is carried out by burning it at high temperature in furnaces termed as incinerators.

→ Only combustible matter such as garbage, rubbish and dead animal are burnt and incombustible matter like broken glass, china ware, metal etc are either unburnt or are separated out for recycling and reuse. before burning the solid waste.

→ The heat produced during the burning of refuse is used in the form of steam power to run the turbine to generate electricity.

→ In Incineration burning of refuse is carried out in the presence of oxygen.

→ In pyrolysis principle is same for disposal but mechanism is different in the sense that heating is carried out in closed container in O_2 free atmosphere.

→ Most of the organic matter of solid waste can be split through a combination of thermal cracking and condensation reaction. into gaseous, liquids and solid fraction.

→ In contrast to the combustion process which is highly exothermic (releasing heat on burning in presence of O_2) the pyrolysis is highly endothermic, (consuming heat). that is why it is also known as DESTRUCTIVE DISTILLATION.

→ When the organic solid waste is pyrolysed following three types of products are obtained.

vi) A gas stream (consisting of H_2 , CH_4 , CO , CO_2) which can be used again as fuel.

vii) A liquid fraction (consisting of tar or oil) which is liquid at room temperature.

(iii) A solid fraction (consist of char coal) that can also be used as fuel.

- Pyrolysis may be used for reducing quantity of sludge produce in waste water plant.
- This is the most sanitary method of refuse disposal.
- There is no odour nuisance.
- Some cost can be recovered by use of end product.
- It requires very less space.
- It is very costly method and requires technical supervision.
- Solid waste of only high calorific value can be burned.
- Pollution created by this method is more.

Q A waste to energy plant burns dry solid waste of composition

$$C = 35\%$$

$$\text{Oxygen} = 26\%$$

$$\text{Hydrogen} = 10\%$$

$$\text{Sulphur} = 6\%$$

$$\text{Nitrogen} = 3\%$$

$$(\text{Neals} = 20\% \text{ (does not react)})$$

Buring rate is 1000 ton/day.

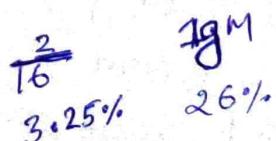
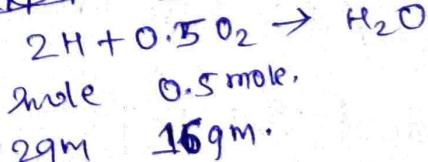
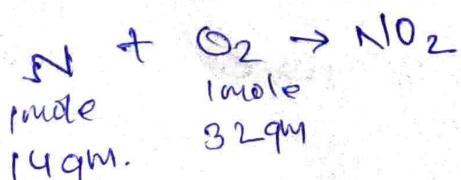
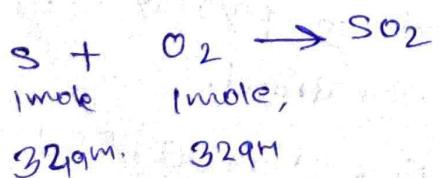
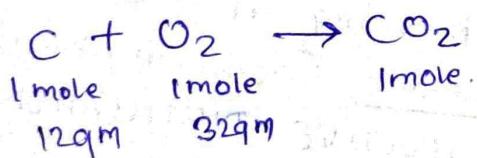
Oxygen in air by weight = 23%.

assume complete conversion of carbon



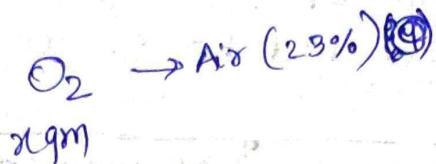
the amount of air (tonnes/day) required for complete burning of this waste would be.

Solⁿ



$$\begin{array}{c} (\text{Roughly} \\ \text{hydrogen}) = 10 - 3.25 \\ = 6.75\% \end{array}$$

$$\begin{array}{c}
 \text{Carbon} \quad \text{Sulphur} \quad \text{Nitrogen} \\
 \frac{32}{12} \times 0.35 + \frac{32}{32} \times 0.06 + \frac{32}{14} \times 0.03 + \frac{16}{2} \times \frac{10-26}{16} \times \frac{1}{100} \\
 = \frac{6964.80}{0.23} \text{ tonnes/day.}
 \end{array}$$



$$\begin{aligned}
 y \times 0.23 &= x \\
 y &= \frac{x}{0.23}
 \end{aligned}$$

II Bagging/Dumping into the Sea.

- In this method disposal of solid waste is carried out by throwing it away into the sea.
- Disposal of refuse in the sea must be done far away from the shore/coast (15-20km), below the water surface level (30-50m) and at the time of low tides so as to avoid flow back of solid waste on ~~the~~ to the shore.
 - This method proves to be quite cheap and simple but possess several drawbacks →
 - The bulky and lighter part of refuse do not settle down and remains floating and return to the shore.
 - This method require ship for taking the refuse into the sea, movement of which is difficult during monsoon or stormy weather.
 - Even inspite best care is taken, some refuse in this method come back to the shore.
 - The dumping of refuse causes sea pollution and effects the marine life.

VI

Autoclaving

→ It is a low heat thermal process which is used for disposal of bio-medical waste in which steam under controlled temperature, and pressure is passed over the waste to carry out its disinfection.

Q

The composition of MSW is given, compute the difference between energy content of waste sample calculated on dry basis & as discarded basis. in KJ/kg.

Component	% BY Mass	Moisture Content (%)	Energy Content (KJ/Kg) on discarded basis
Food waste	20	70	2500
Paper	10	40	10000
Cardboard	10	4	8000
Plastic	10	1	14000
Plants	40	60	3500
Woods	5	20	14000
Tin Can	5	2	100

Day content(%)	100 - moisture content day content% X % mass total day mass(%)	% mass X energy Energy on discarded basis
30%	6	500
96%	9.6	1000
96	9.6	800
99	9.9	1400
480	16	1400
80	4	700
98	4.9%	5
	60%	5805 KJ/Kg.

$$\text{Difference} = (9675 - 5805) \\ = 3870 \text{ KJ/Kg.}$$

$$\text{Energy on discarded basis (when it is 100% dry)} = 5805 \text{ KJ/Kg.}$$

$$\text{Energy on dry basis} = \frac{5805}{0.6} = 9675 \text{ KJ/Kg.}$$