

CHAPTER: 8

Theories of failure :- (TOF)

(Imp for Interview)

Aim of this chapter is to ~~derive~~ expression for determine safe dimensions of a Component when critical point in the Component is subjected to bi-axial & tri-axial state of stress.

- T.O.F. are used in the design of following machine component like.
 - (i) Power transmission shaft
 - (ii) I.C. engine crank shaft
 - (iii) Spindel of a screw jack
 - (iv) Bolted joint used under eccentric loading
 - (v) welded joint — " —
- T.O.F. should be use in the design of above machine Component due to the unavailability of Failure stress under similar state of stress Condition. (i.e. Bi-axial & tri-axial state of stress Conditions)
- TOF are used to establish a relationship between stress induced under combined state stress condition and properties obtained from tension test like yield strength & ultimate strength

★ Under uni-axial state of stress strength criterion & Tof will give same result. hence theories of Failure are optional under uniaxial state of stress condition.

★ Under bi-axial & tri-axial condition all the F.O.F. will give diff. result hence appropriate Tof should be selected for safe design of Component.

Various T.O.F :-

1. Max. principal stress theory (MPST)
(Rankine's theory)
2. Max. shear stress theory (MSST)
(Guest & Tresca's theory)
3. Max. principal strain theory (MPST)
4. Total strain energy theory (TSET)
(Haighs theory)
5. Max. Distortion energy theory (MDET)
(a) Max. shear strain energy theory
(von-Mise's & Hencky's theory)

Ductile Material - (2) & (5)

Brittle Material (1)

Condition for Failure! —

(max. Distortion energy per unit volume at a critical point in a component under tri-axial state of stress)

>

(Distortion energy per unit volume at yield point under tension test)

⊗ Max. principal stress theory (MPST)

⇒ best T.O.F. for brittle material under any state of stress condⁿ (effect of shear stress & $\sigma_{2,3}$ Neglected)

⇒ Also suitable for ductile material under

- (i) uni-axial state of stress
- (ii) bi-axial state of stress when $\sigma_{1,2}$ are like in nature
- (iii) hydro static state of stress condⁿ (No shear)

For ductile material

✓ MPST is the best T.O.F. (i.e. safe & economic design)

* MSST will give over safe design (i.e. uneconomic design)

⇒ Both theories of failure are not suitable under hydrostatic state of stress condition.

MPST and MSST will give same result under following condition

- (i) Uni-axial state of stress condition.
 - (ii) bi-axial state of stress condⁿ when principal stress are like in nature.
 - (iii) For hydro-static state of stress conditions.
- MPST, MPSt.T & TSE.T are suitable
↳ best T.O.F. for hydrostatic

$$\Rightarrow \sigma_1 = \tau \quad ; \quad \sigma_2 = -\tau$$

when yield shear occurs $\tau = S_{ys}$

$$\sigma_1 = S_{ys} \quad ; \quad \sigma_2 = -S_{ys}$$

$$\sigma_1 + \sigma_2^2 - \sigma_1 \sigma_2 = (S_{yt})^2$$

$$(S_{ys})^2 + (S_{ys})^2 + (S_{ys})^2 = (S_{yt})^2$$

$$\boxed{S_{ys} = \frac{S_{yt}}{\sqrt{3}}}$$

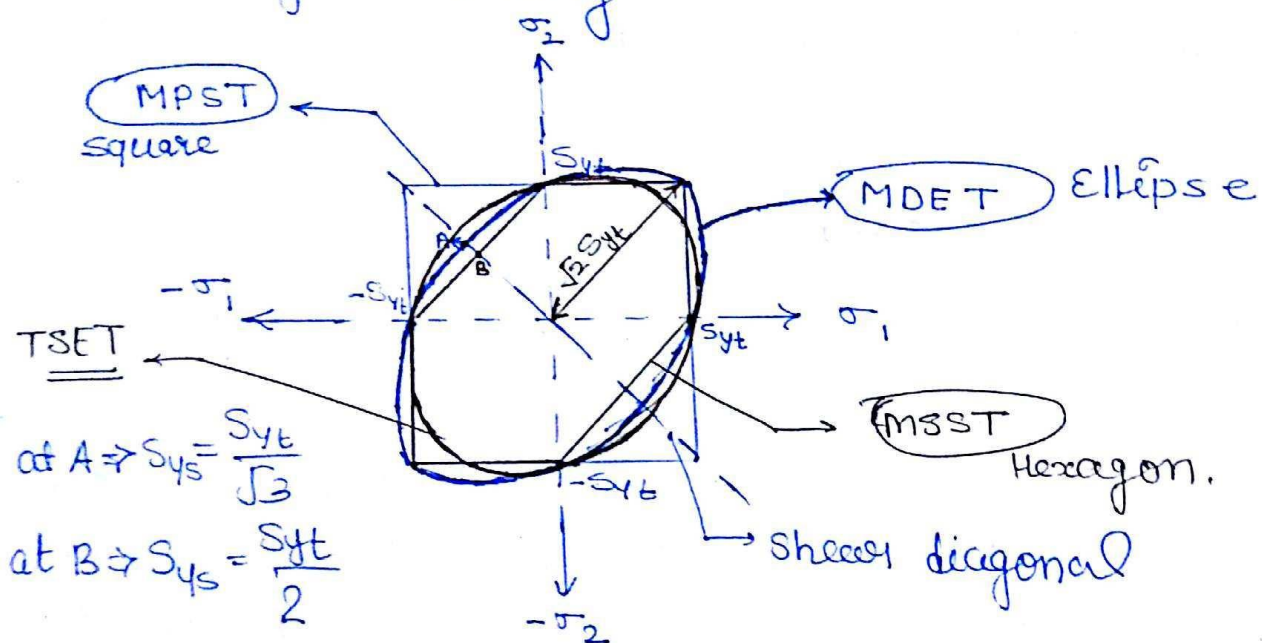
Conclusion

- * M_e (equivalent Bending Moment), T_e (equivalent torque) eqⁿs should be use for safe design of solid circular ~~shaft~~ Component. subject to both bending moment & twisting moment
- * Permissible tensile equations should be use when critical point in a component is subjected to bi-axial state of stress in such a way that normal stress is in one of the 1st dirⁿ passing through point is zero (either σ_x or $\sigma_y = 0$)
- * Design eqⁿ are the best equation because they are valid under any state of stress condition but these eqⁿ become simple when σ_1 & σ_2 at that point are know (i.e. principal stress know)

* Ratio of $\frac{S_{ys}}{S_{yt}}$ are obtained by substituting $\sigma_1 = S_{yt}$ & $\sigma_2 = -S_{yt}$, $N=1$ in corresponding theories of failure equations.

* ~~shape of~~ shape of safe boundary are valid for ductile material because $\sigma_1 = S_{yt}$, $\sigma_2 = -S_{yt}$

* safe boundary are used to check whether given dimension of a component are safe or unsafe under given loading condition.



* larger the area larger the failure

Area of the T.O.F. Curve in a quadrant (↑)

↓
Failure stress (↑) ✓

↓
dimensions (↓) ✓

↓
Safety & Cost (↓) ✓

In all the quadrant

$$(\text{Area of MDET}) > (\text{Area of MSST})$$

⇓

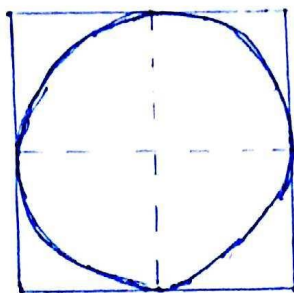
$$(\text{Failure stress})_{\text{MDET}} > (\text{Failure stress})_{\text{MSST}}$$

⇓

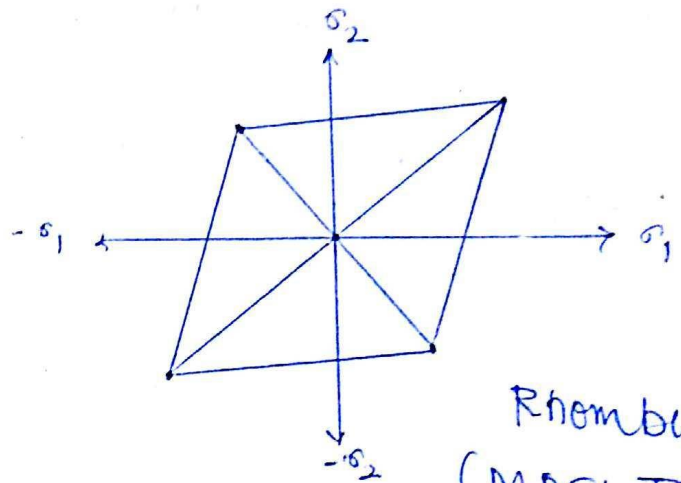
$$(\text{dim}^{\text{ns}})_{\text{MDET}} < (\text{dim}^{\text{ns}})_{\text{MSST}}$$

⇓

$$(\text{Safety \& Cost})_{\text{MDET}} < (\text{Safety \& Cost})_{\text{MSST}}$$



TSET



Rhombus
(MPST, T)

$$k = 0.3$$

$$(\text{semi major axis})_{\text{MDET}} = 1.414 S_{yt} \quad (\text{semi } \cancel{\text{major}} \text{ axis})_{\text{MDET}} = 0.82 S_{yt}$$

$$(\text{semi minor axis})_{\text{TSET}} = 1.2 S_{yt} \quad (\text{semi minor axis})_{\text{TSET}} = 0.87 S_{yt}$$

* Distortion energy does not depend on orientation of shear stress.

$$\text{Total } S.E. / Vol = \frac{1}{2E} [\sigma_1^2 + \sigma_2^2 + \sigma_3^2 - 2k(\sigma_1\sigma_2 + \sigma_2\sigma_3 + \sigma_3\sigma_1)]$$

$$Vol \cdot S.E. = \frac{1}{2} (\sigma_{avg}) E_v = \frac{1}{2} \left[\frac{\sigma_1 + \sigma_2 + \sigma_3}{3} \right] \left[\frac{1-2k}{E} \right] [\sigma_1 + \sigma_2 + \sigma_3]$$

Q. 18 workbooks
Pg. 49

$$\sigma_1 = 360 \text{ MPa}$$

$$\sigma_2 = 140 \text{ MPa}$$

$$(\sigma_{\text{wkg}})_{\text{max}} = ? \text{ working/Permissible stress}$$

$$\sigma_1^2 + \sigma_2^2 - \sigma_1 \sigma_2 = \left(\frac{S_{yt}}{N} \right)^2$$

$$(360)^2 + (140)^2 - (360)(140) = (\sigma_{\text{wkg}})^2$$

$$\sigma_{\text{working}} = 314.32 \text{ MPa}$$

Q. 13

$$(\sigma_b)_{\text{max}} = 80 \text{ MPa} = \sigma_x$$

$$\tau_{\text{max}} = 30 \text{ MPa} = \tau_{xy}$$

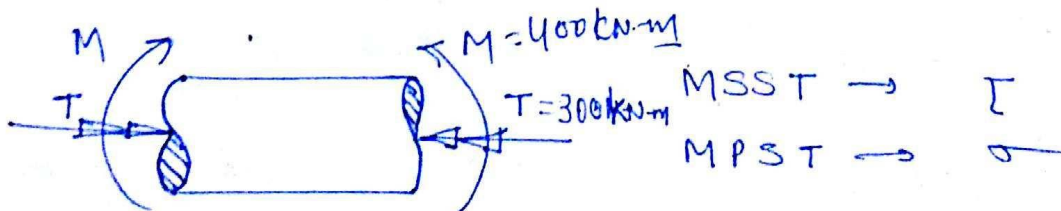
$$S_{yt} = 280 \text{ MPa} \quad (N)_{\text{msst}} = ?$$

$$(\tau_t)_{\text{per}} = \frac{S_{yt}}{N} = \sqrt{\sigma_x^2 + 4\tau_{xy}^2}$$

$$\frac{280}{N} = \sqrt{(80)^2 + 4(30)^2}$$

$$N = 2.8$$

Q. 16



$$\frac{M_e}{T_e} = \frac{\frac{1}{2} [M + \sqrt{M^2 + T^2}]}{\sqrt{M^2 + T^2}} = \frac{\frac{\pi}{32} d^3 (\sigma_t)_{\text{per}}}{\frac{\pi}{16} d^3 (\tau_{\text{per}})} \rightarrow \tau$$

$$\Rightarrow \frac{1}{2} \left[\frac{9}{5} \right] = \frac{1}{2} \frac{\sigma}{\tau} \Rightarrow \left[\frac{\sigma}{\tau} = \frac{9}{5} \right]$$

Q.8]

$$T_c = \sqrt{M^2 + T^2}$$

$$T_{ep} = \sqrt{10^2 + 45^2} = \sqrt{2125} = 46.097$$

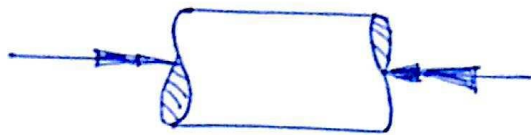
$$T_{eq} = \sqrt{40^2 + 30^2} = \sqrt{2500} = 50$$

$$\checkmark T_{er} = \sqrt{20^2 + 50^2} = \sqrt{2900} = 53.85$$

$$T_{et} = \sqrt{15^2 + 40^2} = \sqrt{1825} = 42.72$$

Q.14 Pure ^{bending} comes under uni-axial state of stress. Under uni-axial state of stress all theories give same result

Q.12



$$\frac{M_{SST}}{T_{per}} (T)_{per} = T$$

$$\frac{M_{PST}}{T_{per}} = T_1 = ?$$

$$T = \frac{\pi}{16} d^3 \left(\frac{S_{ys}}{N} \right)$$

For Given dia. & N

$$T \propto (S_{ys})$$

$$\frac{T_{MPST}}{T_{MSST}} = \frac{(S_{ys})_{MPST}}{(S_{ys})_{MSST}} = \frac{\phi S_{yt}}{S_{yt}/2} = 2$$

$$\boxed{T_{MPST} = 2 T_{MSST}}$$

Q.9

For a given torque

$$\frac{d_{msst}}{d_{mpst}} = ?$$

For a given torque Under FOS (N)

$$d^3 \propto \frac{1}{S_{ys}}$$

$$\left(\frac{d_{msst}}{d_{mpst}} \right)^3 = \frac{(S_{ys})_{mpst}}{(S_{ys})_{msst}} = \frac{S_{yt}}{S_{yt}/2} = 2$$

$$\frac{d_{msst}}{d_{mpst}} = (2)^{1/3} = 1.26$$

* Ratio of dia acc. to M_{sST} & M_{DET}

$$\left(\frac{d_{msst}}{d_{mdet}} \right)^3 = \frac{(S_{ys})_{mdet}}{(S_{ys})_{msst}} = \frac{S_{yt}/\sqrt{3}}{S_{yt}/\sqrt{3}} = \frac{2}{\sqrt{3}}$$

$$\frac{d_{msst}}{d_{mdet}} = 1.05$$

Q.85. $|\sigma| = \frac{S_{yt}}{N}$ & $\frac{S_{yt}}{(1)} = \frac{100}{1} = 100$
 σ_1 & σ_2 are like in nature $N=1$